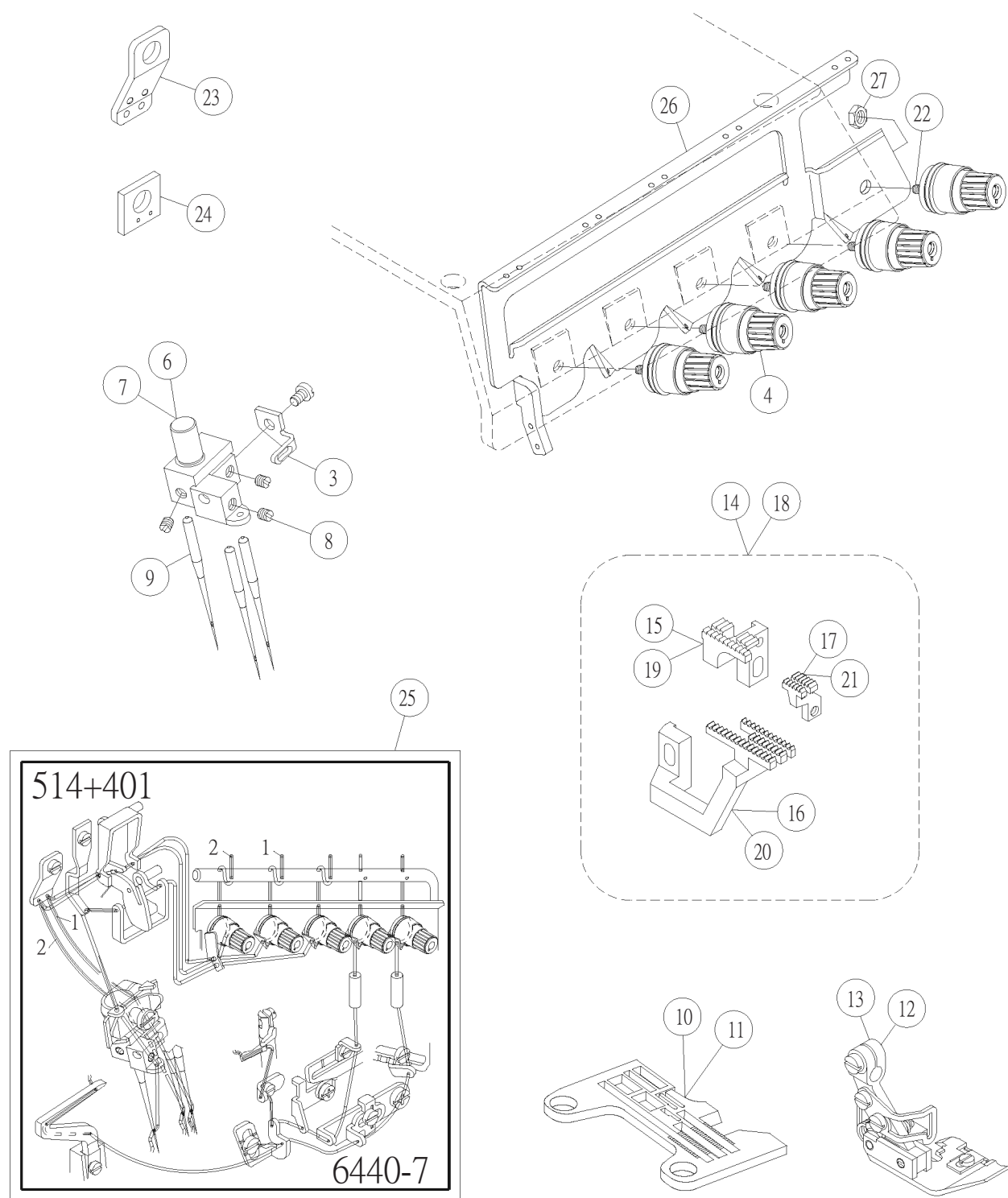


六線萬用型 6-Thread Muti-Use Overlock Machine (For UH9006)

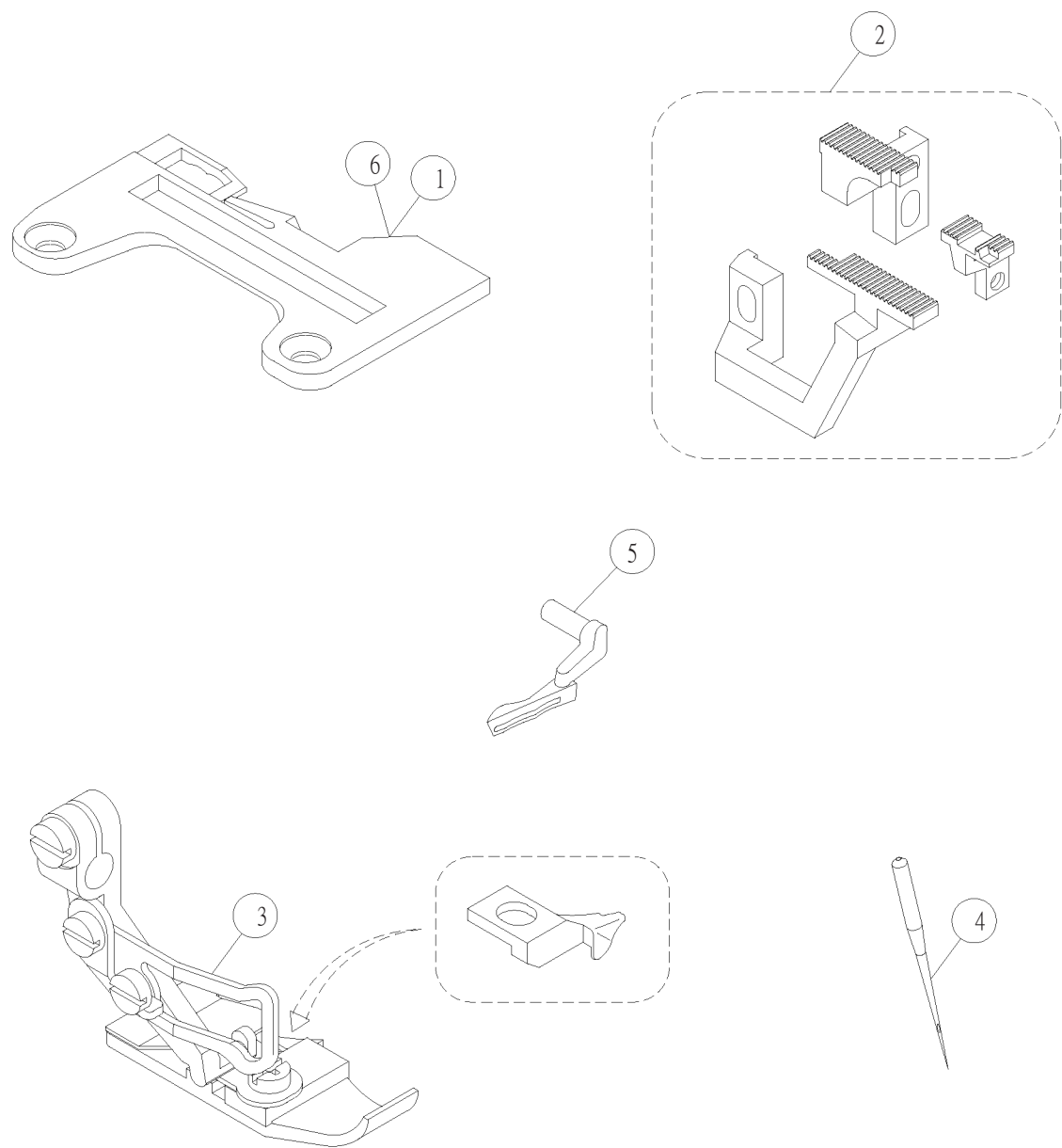


機型 Models	更換零件 MainParts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9006-3243-M44		5212TP0041	5212PF0015	5212FD0011	5212DF0002	5212AF0001	5212NC0007
UH9006-5243-M44		5212TP0042	5212PF0014	5212FD0011	5212DF0002	5212AF0001	5212NC0008

六線萬用型 6-Thread Muti-Use Overlock Machine (For UH9006)

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	2120060101	- - - - -	停用
2	2120060102	- - - - -	停用
3	2120060103	導線 Thread Guide	1
4	212A0001055	張力控制組(紅) Tension Controlle Asm.	1
5	2120001030	- - - - -	停用
6	5212NC0007	針留 Needle Holder	1
7	5212NC0008	針留 Needle Holder	1
8	8SH32440300A	螺絲 Screw	3
9	66732-11	針 Needle	3
10	5212TP0041	針板 Needle Plate	1
11	5212TP0042	針板 Needle Plate	1
12	5212PF0015	壓腳組 Presser Foot Asm.	1
13	5212PF0014	壓腳組 Presser Foot Asm.	1
14	5212DG0005	送布齒組 Feed Dog Asm.	1
15	5212FD0011	主送布齒 Main Feed Dog	1
16	5212DF0002	差動送布齒 Differential Feed Dog	1
17	5212AF0001	輔助送布齒 Auxiliary Feed Dog	1
18	5212DG0005	送布齒組 Feed Dog Asm.	1
19	5212FD0011	主送布齒 Main Feed Dog	1
20	5212DF0002	差動送布齒 Differential Feed Dog	1
21	5212AF0001	輔助送布齒 Auxiliary Feed Dog	1
22	2100041142	螺椿 Stud	1
23	2120060104	導線 Thread Guide	1
24	2100040752	定位片 Stopper	1
25	66440-7	穿線貼紙 Threading Diagram For UH9006	1
26	2120060126	導線板 Thread Guide Plate	1
27	8SA44400307A	螺帽 Nut	1

下捲鑲邊 Fine Edging For (UH90B3-021-F02) (UH90B3-021-F04)

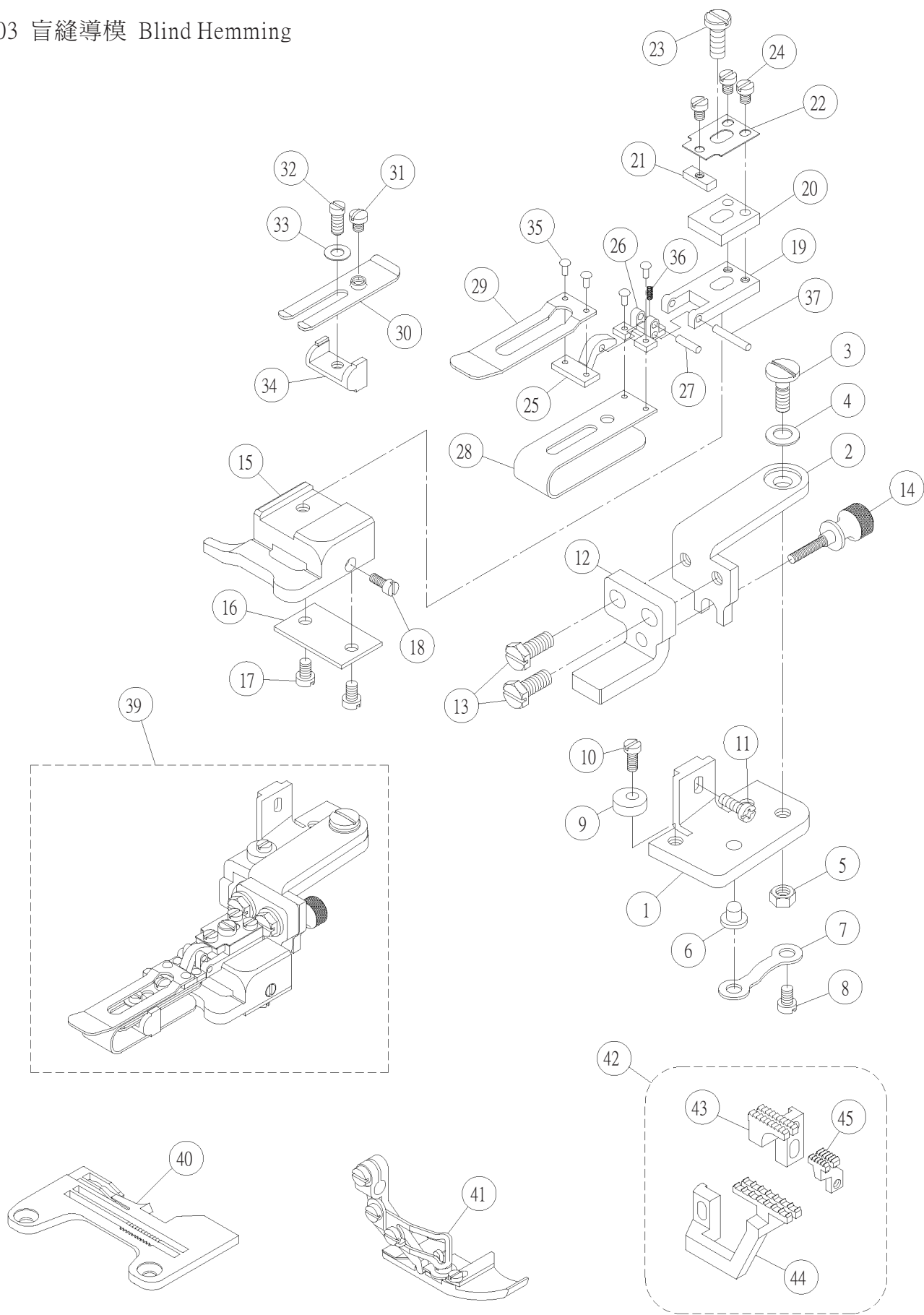


更換零件 機型 MainParts Models	針板 Needle Plate	壓腳組 Presser Foot Asm.	送布齒組 Feed Dog Asm.	上結線鉤 Upper Looper	針 Needle
UH90B3-021-F02	5212TP0027	5212PF0B02	5212DG0B01	5212UL0004	DC*27#9
UH90B3-021-F04	5212TP0014	5212PF0B02	5212DG0B01	5212UL0004	DC*27#9

下捲鑲邊 Fine Edging For (UH90B3-021-F02) (UH90B3-021-F04)

序號	物料編號	名 稱		單位用量
Ref. No.	Parts Number	Description		Amt.Req.
1	5212TP0014	針板	Needle Plate	1
2	5212DG0B01	送布齒組	Feed Dog Asm.	1
3	5212PF0B02	壓腳組	Presser Foot Asm.	1
4	66732-9	針	Needle	1
5	5212UL0004	上結線鉤	Upper Looper	1
6	5212TP0027	針板	Needle Plate	1

Bh003 盲縫導模 Blind Hemming



更換零件 機型 MainParts Models	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9313-032-L05	5213TP0032	5212PF0101	5213FD0032	5213DF0032	5213AF0243

BH003 盲縫導模 Blind Hemming

序號	物料編號	名 稱		單位用量
Ref. No.	Parts Number	Description		Amt. Req.
1	4BH0030101	承座	Bracket	1
2	4BH0020102	活動臂	Arm	1
3	8SC44401109E	樞銷螺栓	Screw	1
4	4BH0020104	墊圈	Washer	1
5	8SA44400307A	螺帽	Nut	1
6	4BH0020106	定位銷	Pin	1
7	4BH0020107	簧片	Spring	1
8	8SC32440406A	螺絲	Screw	1
9	4BH0020109	定位凸輪	Cam	1
10	8SB32440705A	螺絲	Screw	1
11	8MC04281207D	螺絲	Screw	1
12	4BH0020112	導軌	Guide	1
13	8SK44400907D	螺絲	Screw	2
14	4BH0020114	調整螺椿	Screw	1
15	4BH0030115	捲鋸舌	Glota Guide	1
16	4BH0030116	托底板	Plate	1
17	8SB32440505A	螺絲	Screw	2
18	8SB24560504A	固定螺絲	Screw	1
19	4BH0020119	固定座	Hing Seat	1
20	4BH0020120	墊片	Spacer	1
21	4BH0020121	鎖扣塊	Stopper	1
22	4BH0020122	簧片	Spring	1
23	8SC36401307D	螺絲	Screw	1
24	8SB24560604B	螺絲	Screw	3
25	4BH0020125	鎖鉤	Hook	1
26	4BH0020126	活動座	Hing	1
27	4BH0020127	樞銷	Pin	1
28	4BH0020128	卷板	Folder	1
29	4BH0020129	活頁	Lever	1
*30	4BH0020130	隔片	Spacer	1
*31	8SB32440305A	螺絲	Screw	1
*32	8SB32440704A	螺絲	Screw	1
*33	4BH0020133	墊圈	Washer	1
*34	4BH0020134	滑塊	Regulator	1
35	4BH0020135	鉚釘	Rivet	4
36	4BH0020136	彈簧	Spring	1
37	4BH0020137	樞銷	Pin	1
38	2100001241	- - - - -	- - - - -	停用
**39	4BH0030139	捲鋸組合	Folder Asm.	1
40	*****	針板	Needle Plate	
41	*****	壓腳組	Presser Foot Asm.	
42	5212DG0001	送布齒組	Feed Dog Asm.	1
43	*****	主送布齒	Main Feed Dog	
44	*****	差動送布齒	Differential Feed Dog	
45	*****	輔助送布齒	Auxiliary Feed Dog	

* 薄物用

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

Thread Tension Control (FOR UH90□3 UH90□4)

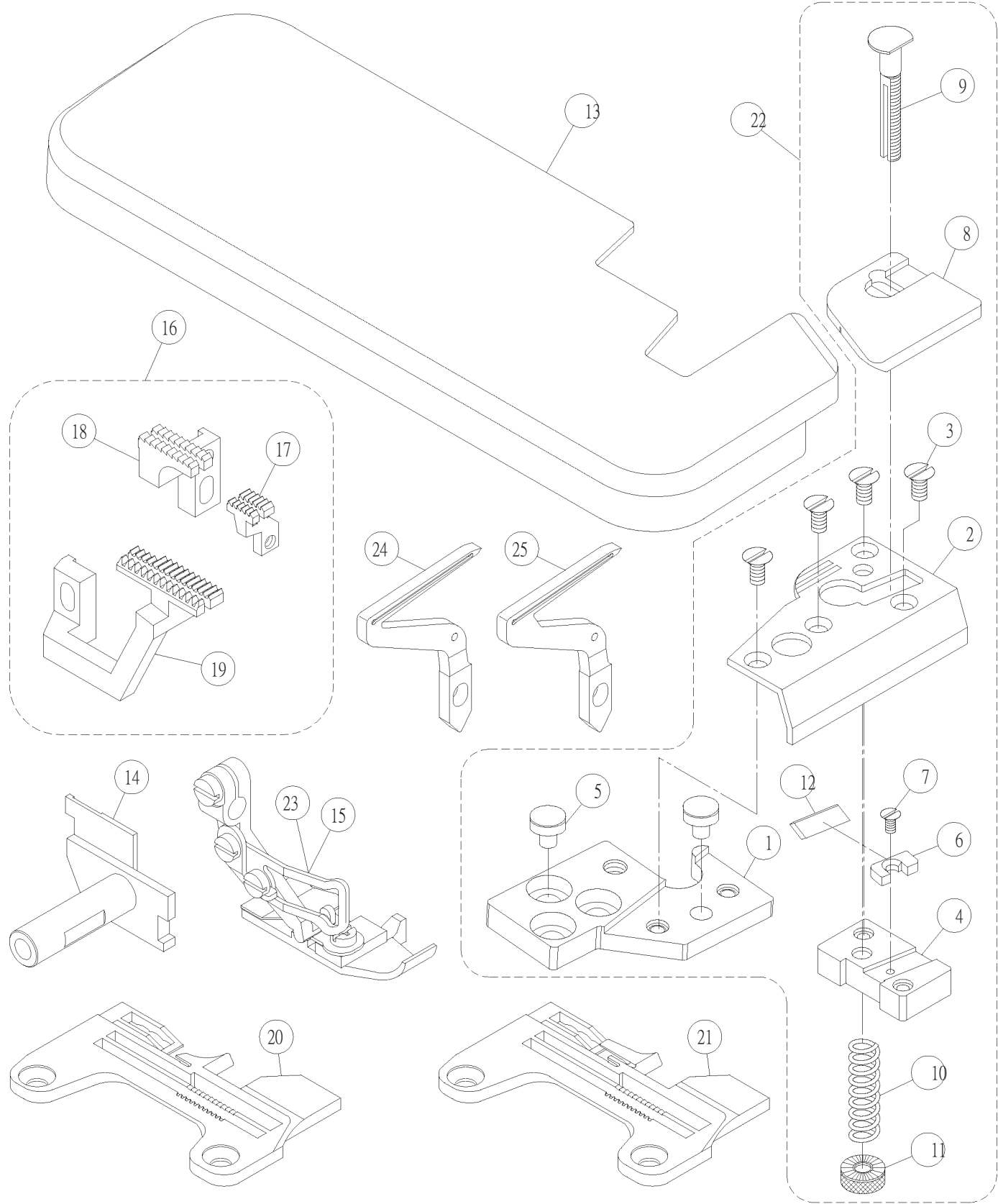


BL073 BL074 縫線張力控制組 (FOR UH90□3 UH90□4)

Thread Tension Control (FOR UH90□3 UH90□4)

序號 Ref. No.	物料編號 Parts Number	名 稱 Description	單位用量 Amt.Req.	
			BL073	BL074
1	4BL0530101	- - - - -	停用	停用
2	4BL0530102	- - - - -	停用	停用
3	4BL0530103	- - - - -	停用	停用
4	4BL0530104	擺動臂 Arm	1	1
5	4BL0530105	驅動銷 Pin	1	1
6	4BL0530106	隔環 Ring	1	1
7	4BL0530107	樞銷螺椿 Screw	1	1
8	4BL0530108	拉伸彈簧 Spring	1	1
9	4BL0530109	螺椿 Stud	1	1
10	2120001031	- - - - -	停用	停用
11	4BL0530111	- - - - -	停用	停用
12	4BL0530112	絞線組 Pipe Asm.	1	1
13	2100001120	螺椿 Stud	3	4
14	4BL0530114	支架 Guide Bracket	1	1
15	4BL0530115	螺椿 Stud	1	1
16	8MA04280307A	螺帽 Nut	1	1
17	2120001030	- - - - -	停用	停用
18	8MC04280507D	- - - - -	停用	停用
19	8MC04281007D	螺絲 Screw	2	2
20	8MA05320408A	螺帽 Nut	3	3
21	2200001025	- - - - -	停用	停用
22	4BL0530122	螺帽 Nut	1	1
23	2100001121	調節螺帽(藍) Tension Nut (Blue)	1	1
24	2100001121	調節螺帽(黃) Tension Nut (Yellow)	1	1
25	2100001121	- - - - -	停用	停用
26	2100001121	調節螺帽(紅) Tension Nut (Red)	1	2
27	2100001122	止滑齒輪 Bush	3	4
28	2100001132	錐型彈簧(藍) Spring (Blue)	1	1
29	2100041131	錐型彈簧(黃) Spring (Yellow)	1	1
29-1	2120001137	- - - - -	停用	停用
30	2100001124	- - - - -	停用	停用
31	2100001123	錐型彈簧(紅) Spring (Red)	1	2
32	8MA06400510A	螺帽 Nut	1	1
33	2200000305	彈簧座 Tension Spring Retainer	3	4
34	2100001126	張力控制盤 Tension Disc	6	8
35	2100001127	羊毛氈 Felt	3	4
36	4BL03B0113	螺絲 Screw	1	1
37	4BL0530137	連結片 Joint	1	1
38	2100000645	墊圈 Washer	1	1
39	4BL0530139	拉桿 Lever	1	1
40	2200001025	墊圈 Washer	3	3
41	8SB44400608K	螺絲 Screw	1	-----
42	90SP0310	- - - - -	停用	停用
43	8MB04280807B	螺絲 Screw	2	2
44	4BL0530144	- - - - -	停用	停用
45	4BL0530145	- - - - -	停用	停用
46	4BL0530146	導線板 Thread Guide Plate	1	1
47	4BL0530147	楔板 Wedge Seat	1	1
48	2100001131	- - - - -	停用	停用
49	4BL03C0108	壓縮彈簧 Spring	1	1

Bt086 線頭夾持組與專用零件 Knife Assembly (For UH9023 UH9024 Only)

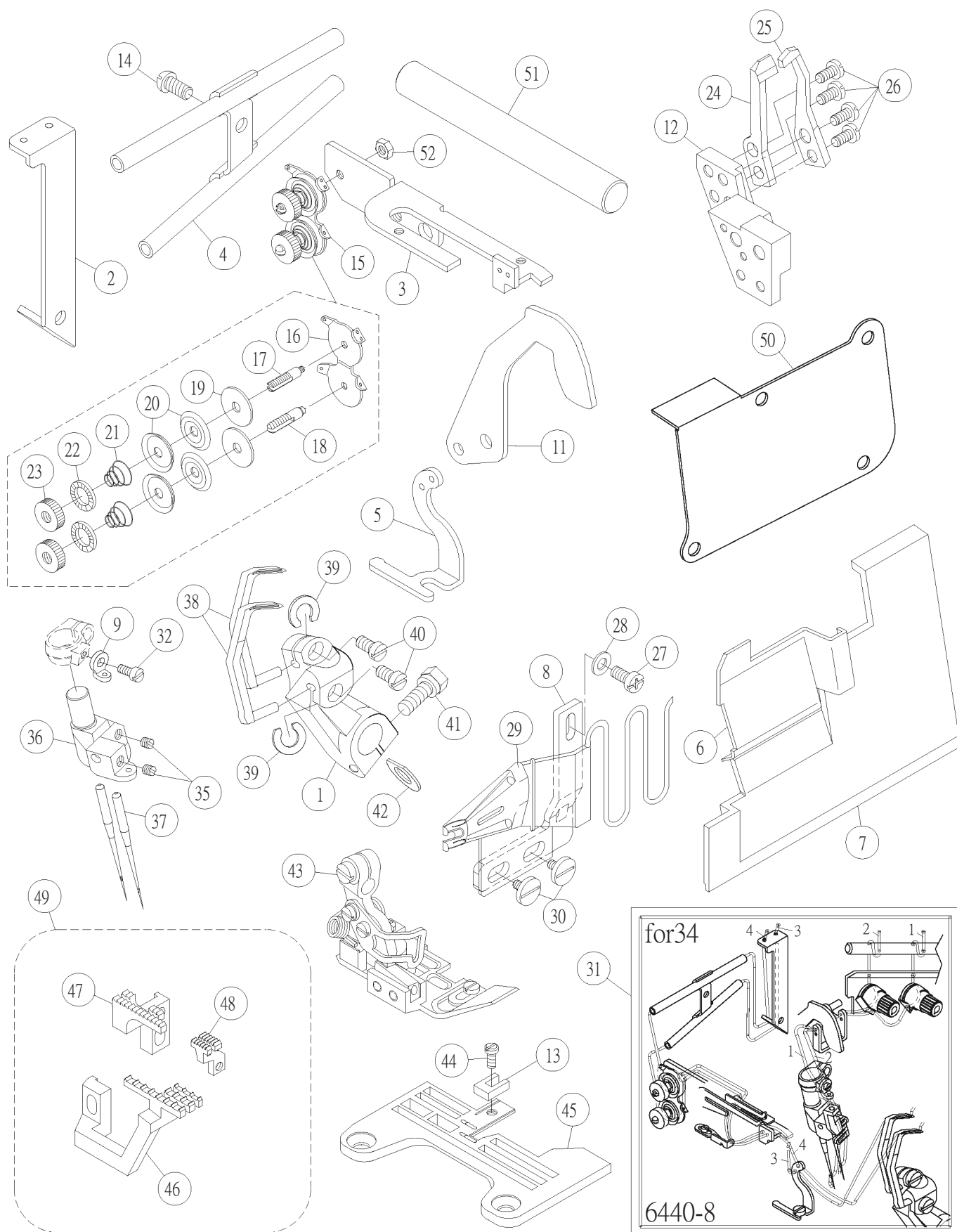


機型 Models	更換零件 MainParts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	下結線鉤 Lower Looper
UH9023-032-M04		5212TP0055	5212PF0201	5212FD0003	5212DF0004	5212AF0001	5212LL0001
UH9024-242-M14		5212TP0056	5212PF0202	5212FD0003	5212DF0004	5212AF0001	5212LL0003

BT086 線頭夾持組與專用零件 Knife Assembly (For UH9023 UH9024 Only)

序號	物料編號	名 稱		單位用量
Ref. No.	Parts Number	Description		Amt.Req.
1	4BT0860101	前針板座	Front Support	1
2	4BT0860102	刀座	Knife Holder	1
3	8ME03200606D	螺絲	Screw	4
4	4BT0860104	承座	Bracket	1
5	2120000137	孔塞	Plug	1
6	4BT0860106	固定塊	Bracket	1
7	8ME02160405A	螺絲	Screw	1
8	4BT0860108	護蓋	Cover	1
9	4BT0860109	螺絲	Screw	1
10	4BT0860110	壓迫彈簧	Spring	1
11	4BT0860111	螺帽	Nut	1
12	4BT0860112	割線刀	Knife	1
13	4BT0860113	布鈹	Cloth Plate	1
14	2120030714	下刀座	Lower Knife Holder	1
15	5212PF0201	壓腳組	Presser Foot Asm.	1
16	5212DG0201	送布齒組	Feed Dog Asm.	1
17	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
18	5212FD0003	主送布齒	Main Feed Dog	1
19	5212DF0004	差動送布齒	Differential Feed Dog	1
20	5212TP0055	針板	Needle Plate	1
21	5212TP0056	針板	Needle Plate	1
22	/BT086	線頭夾持組	Knife Assembly	1
23	5212PF0202	壓腳組	Presser Foot Asm.	1
24	5212LL0001	下結線鉤	Lower Looper	1
25	5212LL0003	下結線鉤	Lower Looper	1

Bd080 雙鎖鏈縫 Double Chain Stitch



機型 Models	更換零件 MainParts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9034-503-M45		5212TP3401	5212PF0301	5212FD0018	5212DF0015	5212AF0005	5212NC1001

Bd080 雙鎖鏈縫 Double Chain Stitch

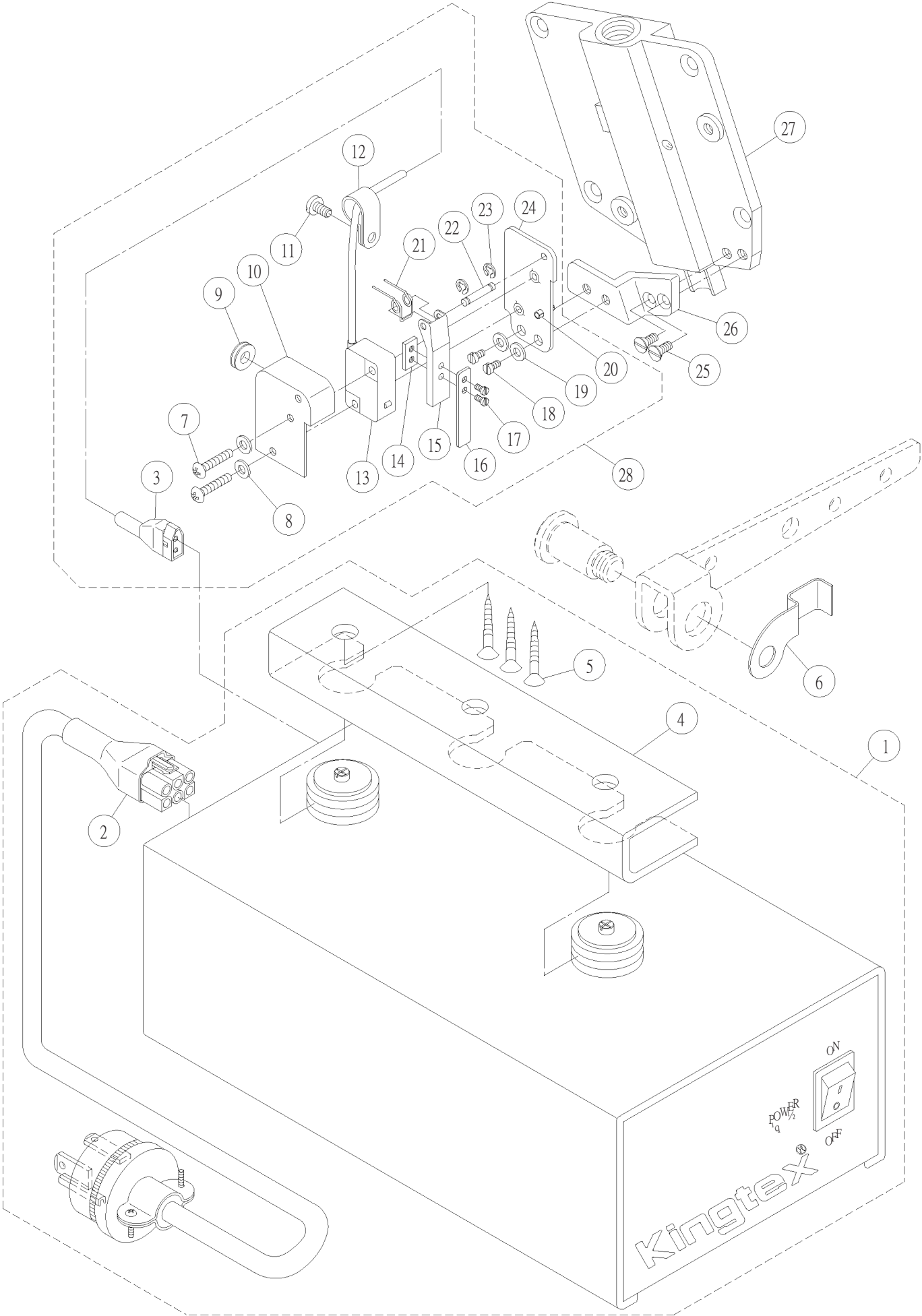
序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4BD0800101	擺動臂	1
2	4BD0800102	導線	1
3	4BD0800103	支架	1
4	4BD0800104	導線管	1
5	4BD0800105	導線	1
6	4BD0800106	導布屑	1
7	4BD0800107	前蓋	1
8	4BD0800108	支架	1
9	4BD0800109	導線	1
10	4BD0800110	- - - - -	停用
11	4BD0800111	導線	1
12	4BD0800112	導針器座	1
13	4BD0800113	定規	1
14	8MC04281207D	螺絲	1
15	4BD0670134	彈力調整組	1
**16	4BD0670142	導線	1
17	2100051137	螺栓	1
18	4BD0670141	螺栓	1
19	2100001127	羊毛氈	2
20	2100051126	張力盤	4
21	2100051136	彈簧	2
22	2100051135	止滑墊圈	2
23	2100051134	螺帽	2
24	5212NG0007	前導針器	1
25	5212NG0006	後導針器	1
26	8MB03200606A	螺絲	4
27	8MC04281207D	螺絲	1
28	2100000223	墊圈	1
29	212FR3401	導模	1
30	8MB04280713A	螺絲	2
31	66440-8	穿線貼紙	1
32	8MB02160404A	螺絲	1
33	8MB02160304A	- - - - -	停用
34	2121001501	- - - - -	停用
35	8SH32440300A	螺絲	2
36	5212NC1001	針留	1
37	66732-11	針	2
38	5212CL0003	鏈結線鉤	2
39	4BD0800114	墊圈	2
40	8MB85240806A	螺絲	2
41	8MK05321308C	螺絲	1
42	2120000435	墊圈	1
43	*****	壓腳組	
44	8MB03200806K	螺絲	1
45	*****	針板	
46	*****	主送布齒	
47	*****	差動送布齒	
48	*****	輔助送布齒	
49	5212DG0301	送布齒組	1
50	4BD0800116	擋板	1
51	4BD0800115	軸	1
52	8SA44400307A	螺帽	1

** 整組套件

***** 詳細資料請參照左圖

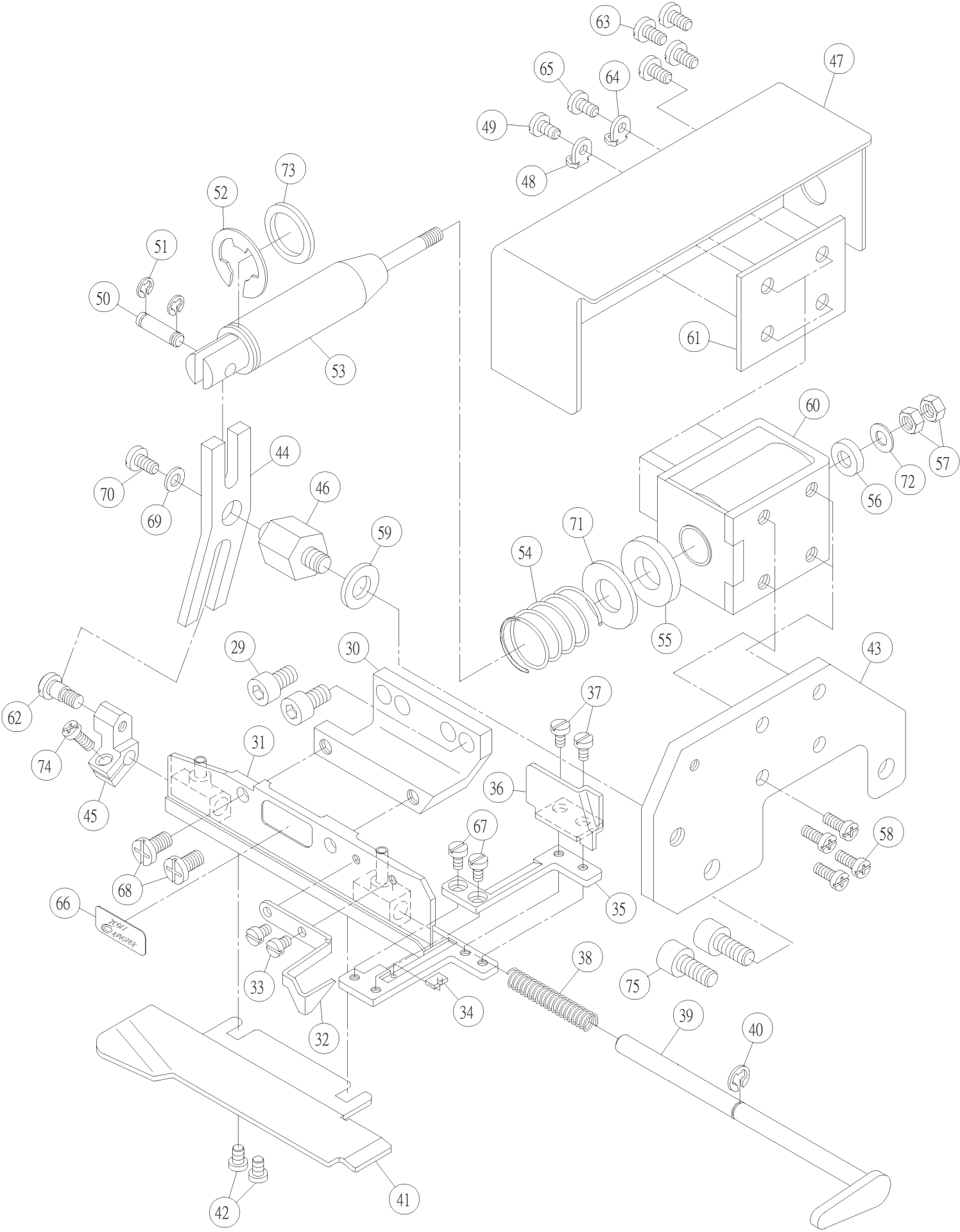
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Tc011 單觸式自動切線 Electrical One-Touch Type Tape Cutter (1)



TC011 單觸式自動切線 Electrical One-Touch Type Tape Cutter (1)

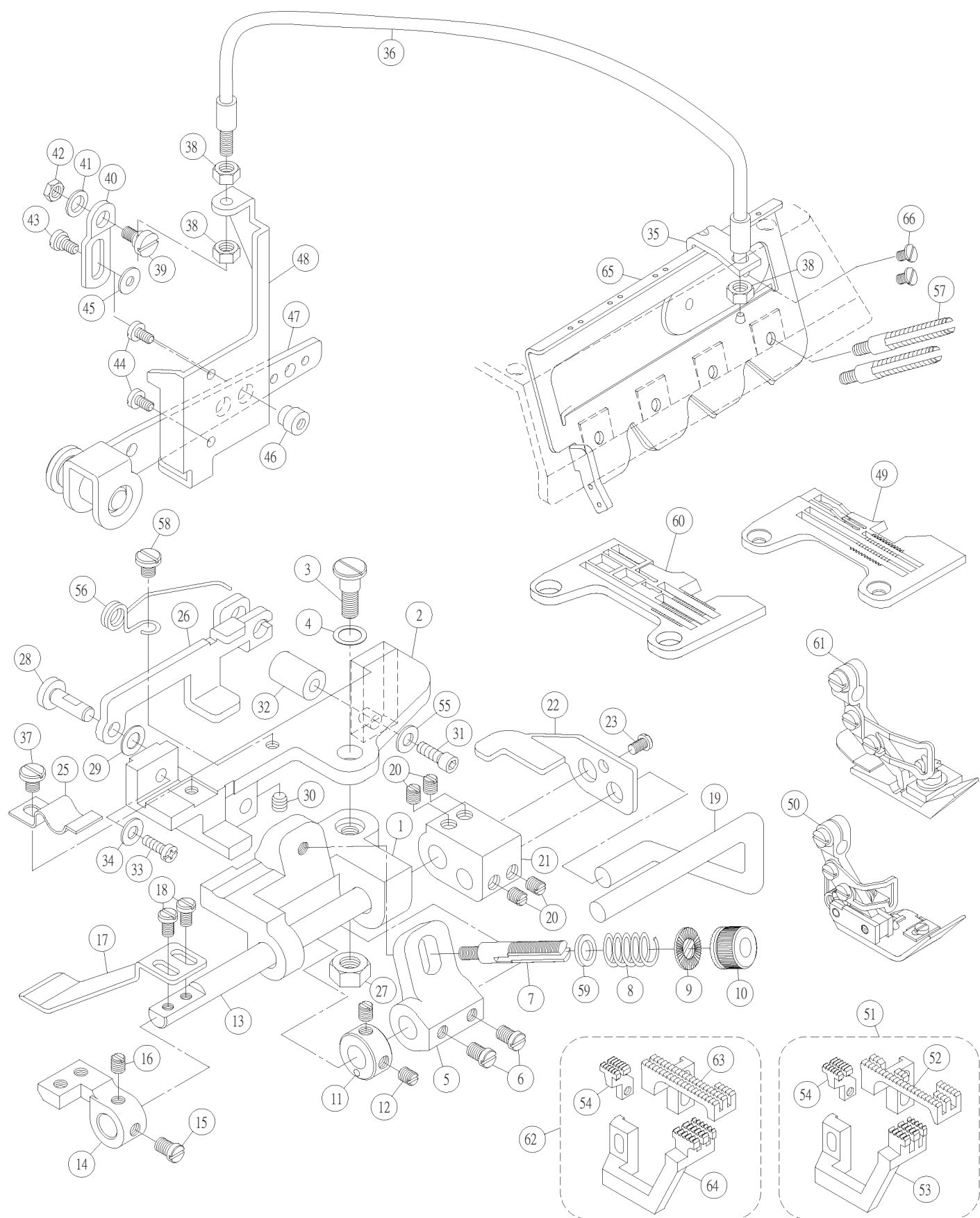
序號	物料編號	名稱		單位用量
Ref. No.	Parts Number	Description		Amt. Req.
1	4CB0050101	控制箱	Control Box	1
2	4TC0070127	電源線	Power Cord	1
3	4TC0070128	接頭 2P	Conne Ctor	1
4	4TC0070123	固定板	Setting Plate	1
5	8WE45002100A	螺絲	Screw	3
6	4NC0160236	束線夾	Cord Clamp	1
7	8MB03201405M	螺絲	Screw	2
8	4TC0170117	墊圈	Washer	2
9	4NC0160242	孔塞	Plug	1
10	4NC0160222	護蓋	Cover	1
11	8MC04280607D	螺絲	Screw	1
12	4NC0160234	線夾	Cord Clamp	1
13	4NC0160223	微動開關	Limit Switch	1
14	4NC0160244	固定板	Setting Plate	1
15	4NC0160224	壓板	Push Bottom	1
16	4NC0160245	延伸壓板	Auxiliary Plate	1
17	8MJ25450505A	螺絲	Screw	2
18	8SE44400608L	螺絲	Screw	2
19	2100001241	墊圈	Washer	2
20	90SP0205	定位銷	Pin	1
21	4NC0160227	彈簧	Spring	1
22	4NC0160228	銷	Pin	1
23	90ER020	E 型扣環	E-Ring	2
24	4NC0160225	基板	Base Plate	1
25	8ME04280708A	螺絲	Screw	2
26	4TC0100126	支架	Bracket	1
27	4TC0110109	針棒側蓋	Side Cover	1
28	4NC016A0223	手動開關組	Hand Switch Asm.	1



Tc011 單觸式自動切線 Electrical One-Touch Type Tape Cutter (2)

序號	物料編號	名稱	單位	用量
Ref. No.	Parts Number	Description	Amt.	Req.
29	8MM06401210A	螺絲	Screw	2
30	4TC0100130	刀組座	Bracket	1
31	4TC0100131	刀座	Frame	1
32	4TC0100132	護指環	Coller	1
33	8MB03200406A	螺絲	Screw	2
34	4TC0100134	緩衝墊	Stopper	1
35	4TC0100135	固定刀片	Upper Knife	1
36	4TC0100136	布鈹側檔	Pipe Cover	1
37	8MB03200606K	螺絲	Screw	2
38	4TC0100138	彈簧	Spring	1
39	4TC0100139	活動刀片	Lower Knife	1
40	4TC0100140	E 型扣環	E-Ring	1
41	4TC0100141	布鈹側檔	Pipe Cover	1
42	8MB03200305A	螺絲	Screw	2
43	4TC0110101	磁力線圈座	Mounting Base	1
44	4TC0110102	驅動臂	Arm	1
45	4TC0110103	連結臂	Level	1
46	4TC0110104	套筒	Clutch Sleere	1
47	4TC0110105	護蓋	Magnet Cover	1
*48	2120001102	導線	Thread Guide	1
*49	8MB03200406A	螺絲	Screw	1
50	4NC0160129	銷	Pin	1
51	90ER030	E 型扣環	E-Ring	2
52	90ER150	E 型扣環	E-Ring	1
53	4NC0160128	驅動軸	Plunger	1
54	4NC0160126	彈簧	Spring	1
55	4TC0100155	緩衝墊	Stopper	1
56	4NC0160134	防撞墊	Stopper	1
57	8SA44400307A	螺帽	Nut	2
58	8MC04280807D	螺絲	Screw	4
59	4TC0110107	墊圈	Washer	1
60	4NC0160125	磁力線圈	Solenoid	1
61	4TC0110106	橡膠墊	Rubber Cover	1
62	4NC0160114	螺樁	Stud	1
63	8MC04280807D	螺絲	Screw	4
64	2120001102	導線	Thread Guide	1
65	8MB03200406A	螺絲	Screw	1
66	4TC0110108	商標貼紙	Name Plate	1
67	8MB03200405A	螺絲	Screw	2
68	8MC95300808E	螺絲	Screw	2
69	90PW040	墊圈	Washer	1
70	8MB85240807K	螺絲	Screw	1
71	4TC0100171	墊圈	Washer	1
72	2100001241	墊圈	Washer	1
73	4TC0100173	墊圈	Washer	1
74	8MC04281007D	螺絲	Screw	1
75	8MM06401210A	螺絲	Screw	2

Gc060(1) 摺景裝置 Gathering

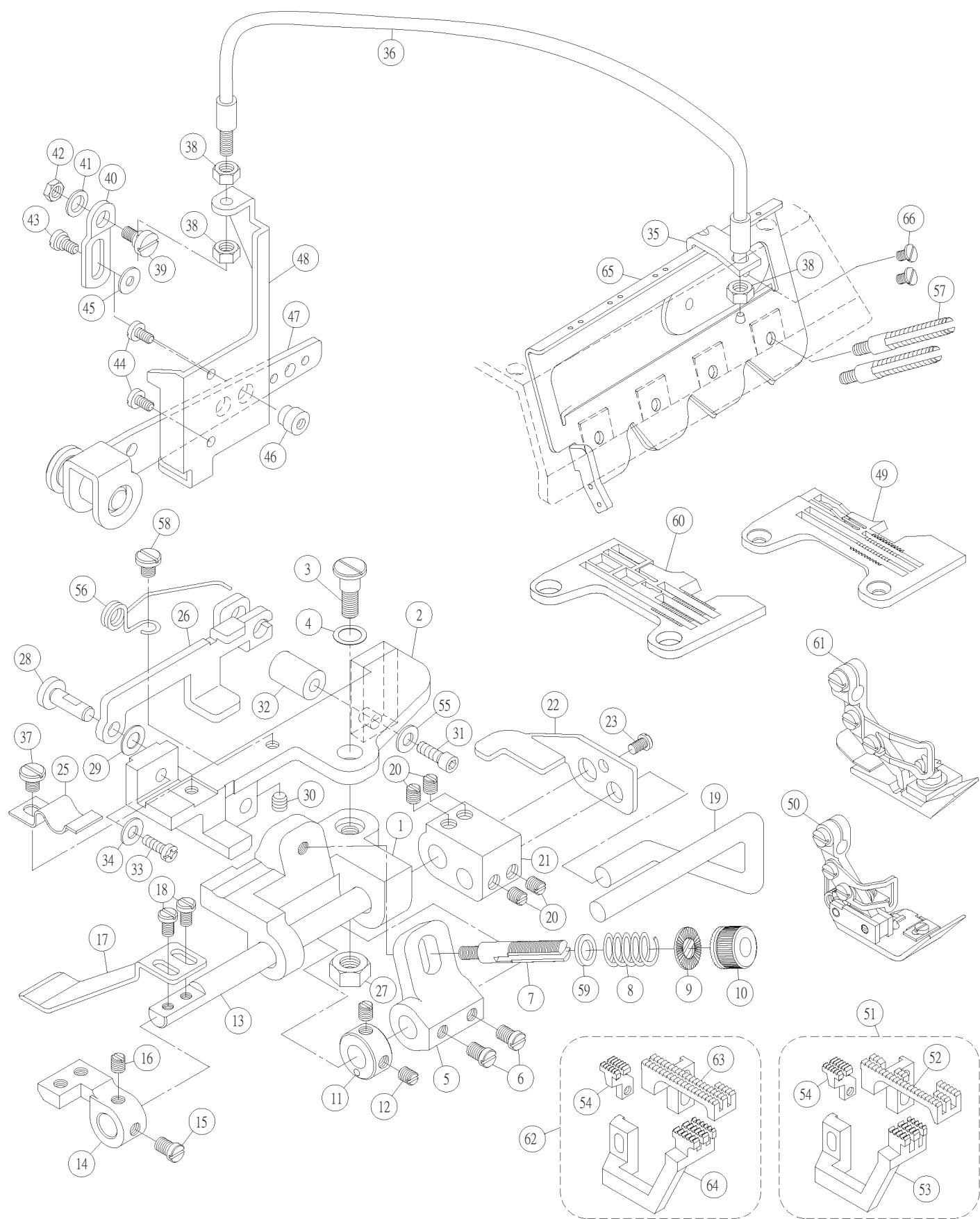


機型 Models	更換零件 MainParts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9044-243-M14		5212TP0015	5212PF0404	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9045-353-M16		5212TP0038	5212PF0402	5212FD0014	5212DF0009	5212AF0001	5212DG0401

Gc060(1) 摺景裝置 Gathering

序號	物料編號	名稱	單位	用量
Ref. No.	Parts Number	Description	Amt.	Req.
1	4GC0600101	固定座	Bracket	1
2	4GC0600102	支架	Guide Bracket	1
3	4GC0600103	螺椿	Stud	1
4	4GC0600104	波型墊圈	Waved Washer	1
5	4GC0600105	承座	Bracket	1
6	8SB44400706B	螺絲	Screw	2
7	2100001120	螺椿	Stud	1
8	4ST0570226	壓縮彈簧	Spring	1
9	2100051135	止滑墊圈	Spring Bushing	1
10	2100051134	調節螺帽	Tension Nut	1
11	4ST0570229	定位環	Collar	1
12	8SH44400500A	螺絲	Screw	2
13	4GC0600113	軸	Shaft	1
14	4ST0570234	固定座	Bracket	1
15	8SB44400606A	螺絲	Screw	1
16	8SH44400500A	螺絲	Screw	1
17	4GC0600117	隔板	Blade	1
18	8SB36400708A	螺絲	Screw	2
19	4GC0600119	扳手	Lever	1
20	8MH05320400A	螺絲	Screw	4
21	4GC0600121	支架	Bracket	1
22	4GC0600122	連桿	Link	1
23	8MC04280607D	螺絲	Screw	1
24	8MB05320710A	- - - - -	- - - - -	停用
25	4GC0600125	簧片	Spring	1
26	4GC0600126	拉桿	Lever	1
27	8SA64240511A	螺帽	Nut	1
28	4GC0600128	銷	Pin	1
29	4GC0600129	墊圈	Washer	1
30	8MN04280400A	螺絲	Screw	1
31	8MB05323009B	螺絲	Screw	1
32	4GC0600132	套管	Thread Guide	1
33	8MC04281407D	螺絲	Screw	1
34	2100000223	墊圈	Washer	1
35	4GC0600135	支架	Guide Bracket	1
36	4GC0600136	絞線組	Guide Asm.	1
37	8MB04280608A	螺絲	Screw	1
38	8MA05320408A	螺帽	Nut	3
39	4BL03B0113	螺絲	Screw	1
40	4BL0530137	連結片	Joint	1
41	2100000645	墊圈	Washer	1
42	8MA06400510A	螺帽	Nut	1
43	4BL0530115	螺椿	Stud	1
44	8MC04281007D	螺絲	Screw	2
45	4BL0530121	墊圈	Washer	1
46	4BL0530122	螺帽	Nut	1
47	4BL0530139	拉桿	Lever	1
48	4BL0530114	支架	Guide Bracket	1
49	5212TP0038	針板	Needle Plate	1
50	5212PF0402	壓腳組	Presser Foot Asm.	1

Gc060(1) 摺景裝置 Gathering

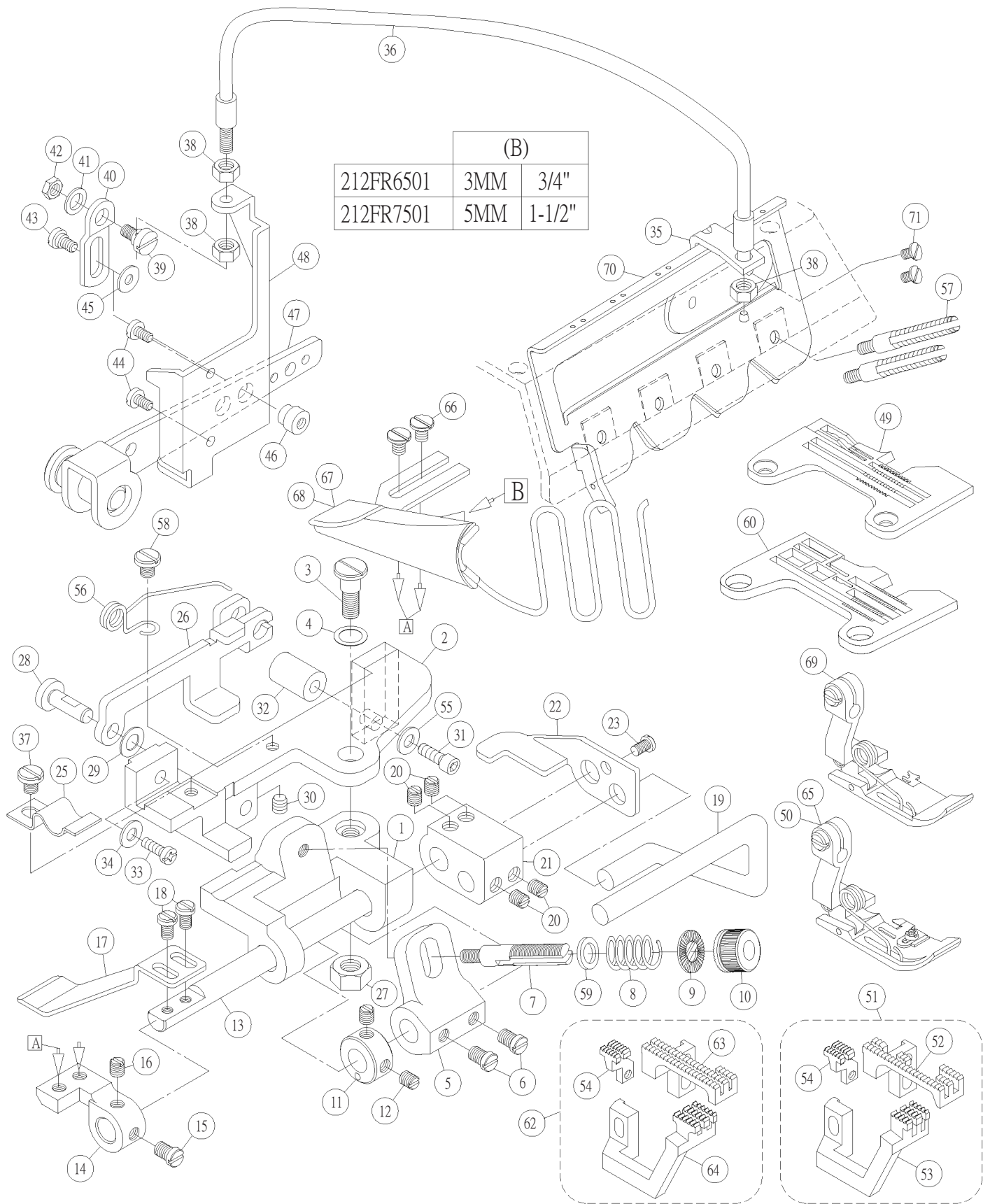


機型 Models	更換零件 MainParts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9044-243-M14		5212TP0015	5212PF0404	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9045-353-M16		5212TP0038	5212PF0402	5212FD0014	5212DF0009	5212AF0001	5212DG0401

Gc060(1) 摺景裝置 Gathering

序號	物料編號	名 稱		單位用量
Ref. No.	Parts Number	Description		Amt.Req.
51	5212DG0401	送布齒組	Feed Dog Asm.	1
52	5212FD0014	主送布齒	Main Feed Dog	1
53	5212DF0009	差動送布齒	Differential Feed Dog	1
54	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
55	2200001025	墊圈	Washer	1
56	4GC0600156	彈簧	Spring	1
57	4GC0600157	螺椿	Stud	2
58	8SB44400608K	螺絲	Screw	1
59	4GC0600159	墊圈	Washer	1
60	5212TP0015	針板	Needle Plate	1
61	5212PF0404	壓腳組	Presser Foot Asm.	1
62	5212DG0404	送布齒組	Feed Dog Asm.	1
63	5212FD0019	主送布齒	Main Feed Dog	1
64	5212DF0016	差動送布齒	Differential Feed Dog	1
65	2120001059	導線板	Thread Guide Plate	1
66	8SB44400608K	螺絲	Screw	2

Gc061 滾邊及縮摺 Gathering & Piping

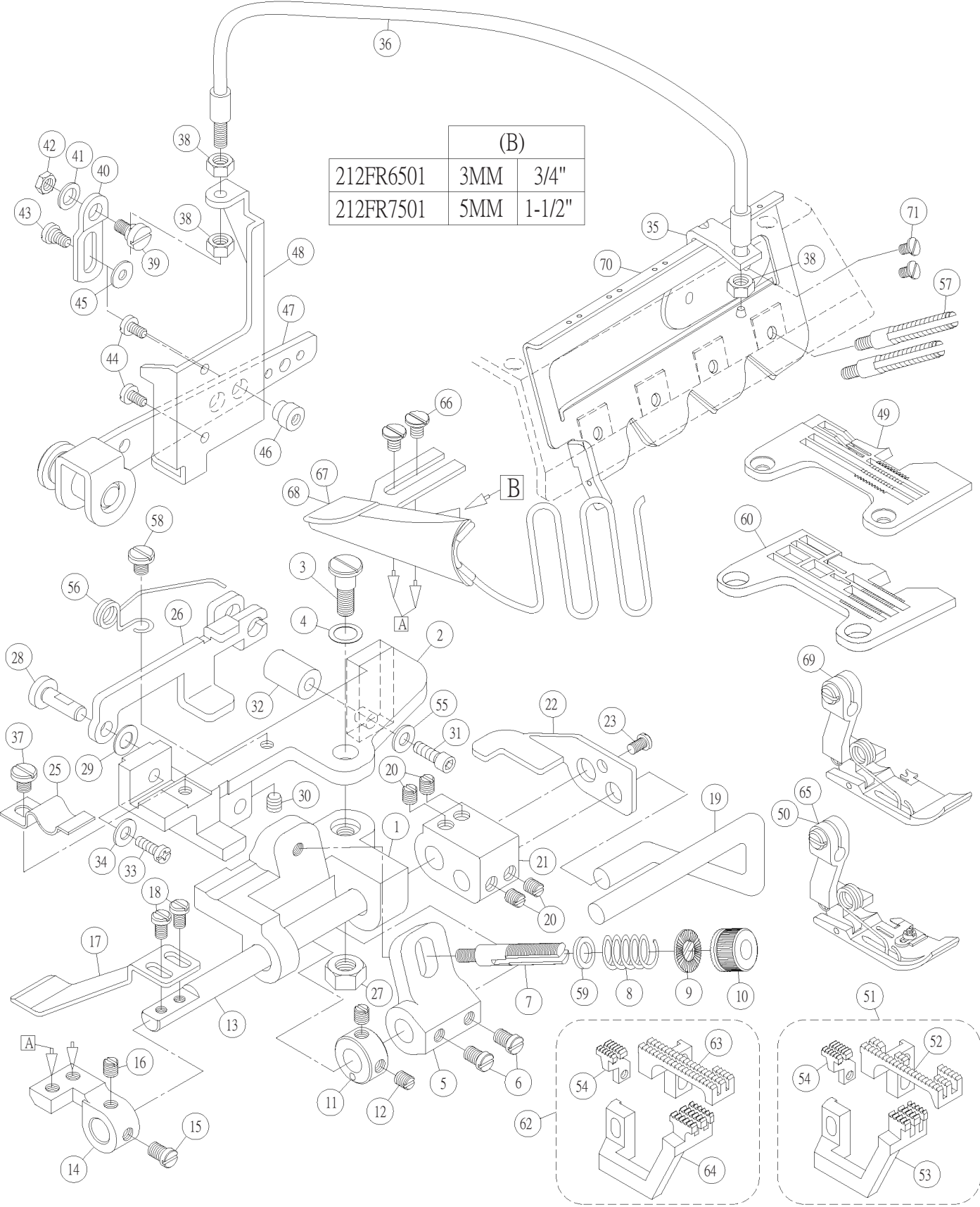


機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9074-243-M14		5212TP0015	5212PF0601	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9075-353-M16		5212TP0038	5212PF0703	5212FD0014	5212DF0009	5212AF0001	5212DG0401
UH9075/A-353-M16		5212TP0038	5212PF0701	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC061 滾邊及縮摺 Gathering & Piping

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt. Req.
1	4GC0600101	固定座	Bracket
2	4GC0600102	支架	Guide Bracket
3	4GC0600103	螺椿	Stud
4	4GC0600104	波型墊圈	Waved Washer
5	4GC0600105	承座	Bracket
6	8SB44400706B	螺絲	Screw
7	2100001120	螺椿	Stud
8	4ST0570226	壓縮彈簧	Spring
9	2100051135	止滑墊圈	Spring Bushing
10	2100051134	調節螺帽	Tension Nut
11	4ST0570229	定位環	Collar
12	8SH44400500A	螺絲	Screw
13	4GC0600113	軸	Shaft
14	4ST0570234	固定座	Bracket
15	8SB44400606A	螺絲	Screw
16	8SH44400500A	螺絲	Screw
17	4GC0600117	隔板	Blade
18	8SB36400708A	螺絲	Screw
19	4GC0600119	扳手	Lever
20	8MH05320400A	螺絲	Screw
21	4GC0600121	支架	Bracket
22	4GC0600122	連桿	Link
23	8MC04280607D	螺絲	Screw
24	8MB05320710A	- - - - -	停用
25	4GC0600125	簧片	Spring
26	4GC0600126	拉桿	Lever
27	8SA64240511A	螺帽	Nut
28	4GC0600128	銷	Pin
29	4GC0600129	墊圈	Washer
30	8MN04280400A	螺絲	Screw
31	8MB05323009B	螺絲	Screw
32	4GC0600132	套管	Thread Guide
33	8MC04281407D	螺絲	Screw
34	2100000223	墊圈	Washer
35	4GC0600135	支架	Guide Bracket
36	4GC0600136	絞線組	Guide Asm.
37	8MB04280608A	螺絲	Screw
38	8MA05320408A	螺帽	Nut
39	4BL03B0113	螺絲	Screw
40	4BL0530137	連結片	Joint
41	2100000645	墊圈	Washer
42	8MA06400510A	螺帽	Nut
43	4BL0530115	螺椿	Stud
44	8MC04281007D	螺絲	Screw
45	4BL0530121	墊圈	Washer
46	4BL0530122	螺帽	Nut
47	4BL0530139	拉桿	Lever
48	4BL0530114	支架	Guide Bracket
49	5212TP0038	針板	Needle Plate
50	5212PF0701	壓腳組	Presser Foot Asm.

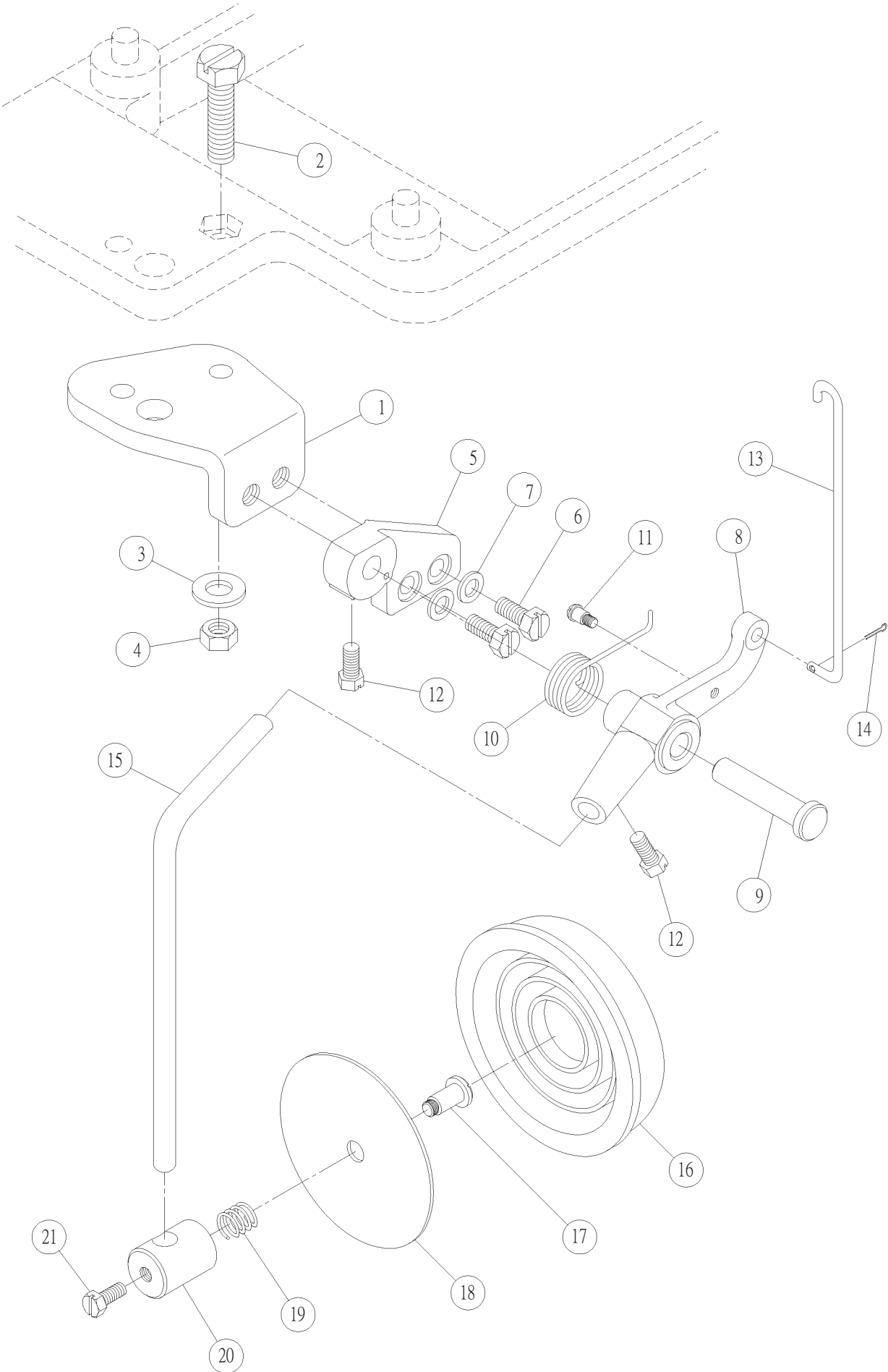
Gc061 滾邊及縮摺 Gathering & Piping



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	送布齒組 Feed Dog Asm.
UH9074-243-M14		5212TP0015	5212PF0601	5212FD0019	5212DF0016	5212AF0001	5212DG0404
UH9075-353-M16		5212TP0038	5212PF0703	5212FD0014	5212DF0009	5212AF0001	5212DG0401
UH9075/A-353-M16		5212TP0038	5212PF0701	5212FD0014	5212DF0009	5212AF0001	5212DG0401

GC061 滾邊及縮摺 Gathering & Piping

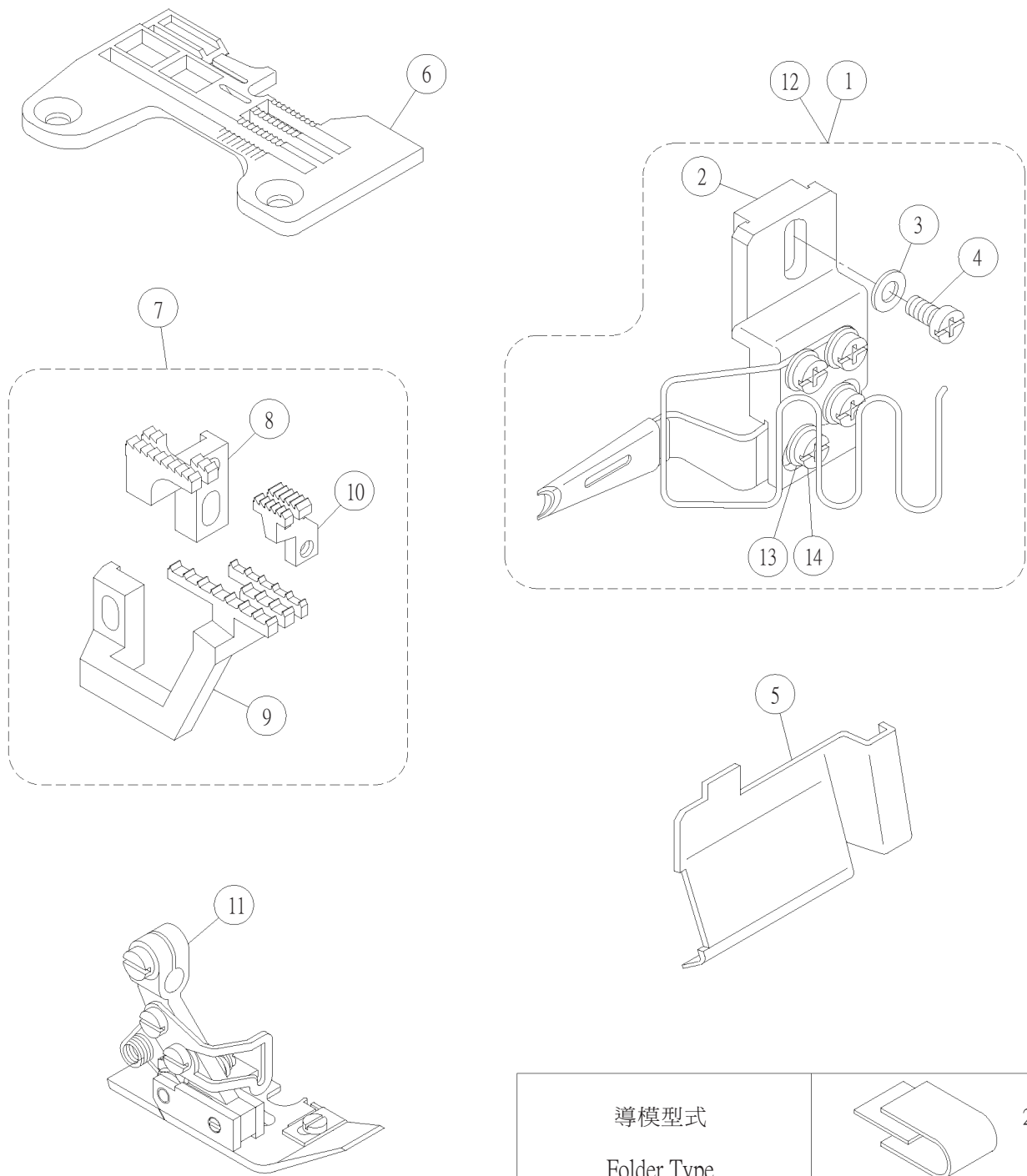
序號	物料編號	名 稱		單位用量
Ref. No.	Parts Number	Description		Amt.Req.
51	5212DG0401	送布齒組	Feed Dog Asm.	1
52	5212FD0014	主送布齒	Main Feed Dog	1
53	5212DF0009	差動送布齒	Differential Feed Dog	1
54	5212AF0001	輔助送布齒	Auxiliary Feed Dog	1
55	2200001025	墊圈	Washer	1
56	4GC0600156	彈簧	Spring	1
57	4GC0600157	螺椿	Stud	2
58	8SB44400608K	螺絲	Screw	1
59	4GC0600159	墊圈	Washer	1
60	5212TP0015	針板	Needle Plate	1
62	5212DG0404	送布齒組	Feed Dog Asm.	1
63	5212FD0019	主送布齒	Main Feed Dog	1
64	5212DF0016	差動送布齒	Differential Feed Dog	1
65	5212PF0703	壓腳組	Presser Foot Asm.	1
66	8SB44400608K	螺絲	Screw	2
67	212FR0701	滾條導模	Binder (1 1/2") (B=5MM)	1
68	212FR6501	滾條導模	Binder (3/4") (B=3MM)	1
69	5212PF0601	壓腳組	Presser Foot Asm.	1
70	2120001059	導線板	Thread Guide Plate	1
71	8SB44400608K	螺絲	Screw	2

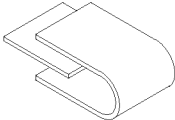


Gc060(2) 摺景裝置 Gathering For (UH9044 Uh9045) (Uh9074 UH9075 UH9075/A)

序號	物料編號	名 稱		單位用量
Ref. No.	Parts Number	Description		Amt.Req.
1	4ST0570301	支架	Bracket	1
2	8SK79181513A	螺絲	Screw	1
3	4ST0570303	墊圈	Washer	1
4	8SA79180613A	螺帽	Nut	1
5	4ST0570305	支架	Bracket	1
6	8FK64281510A	螺絲	Screw	2
7	4ST0570307	墊圈	Washer	2
8	4ST0570308	擺動臂	Lower Looper Arm	1
9	4ST0570309	樞銷	Pin	1
10	4ST0570310	彈簧	Spring	1
11	8SC44401007F	螺絲	Screw	1
12	8FK64281210A	螺絲	Screw	1
13	4ST0570313	連動鉤	Tierot	1
14	90SL0212	開口銷	Pin	1
15	4ST0570315	曲柄	Crank	1
16	4ST0570316	橡膠墊	Pad	1
17	8SC64401713F	螺絲	Screw	1
18	4ST0570318	座板	Disc	1
19	4ST0570319	彈簧	Spring	1
20	4ST0570320	彈簧座	Bracket	1
21	8SK64401009A	螺絲	Screw	1

Bd070 安全縫滾條導模 String Forming Device



導模型式 Folder Type	 2 折 Two Fold	
尺寸	3/8"	1/2"

機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
UH9055-353-M16		5212TP0040	5212PF0501	5212FD0011	5212DF0010	5212AF0001

Bd070 安全縫滾條導模 String Forming Device

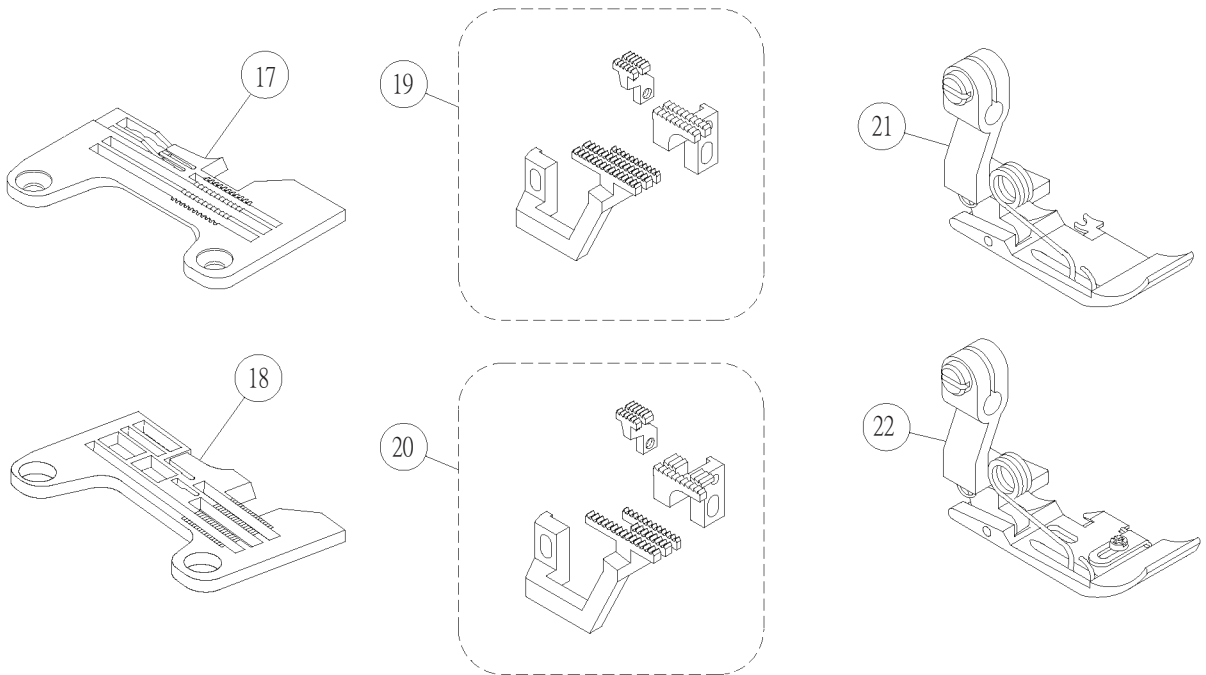
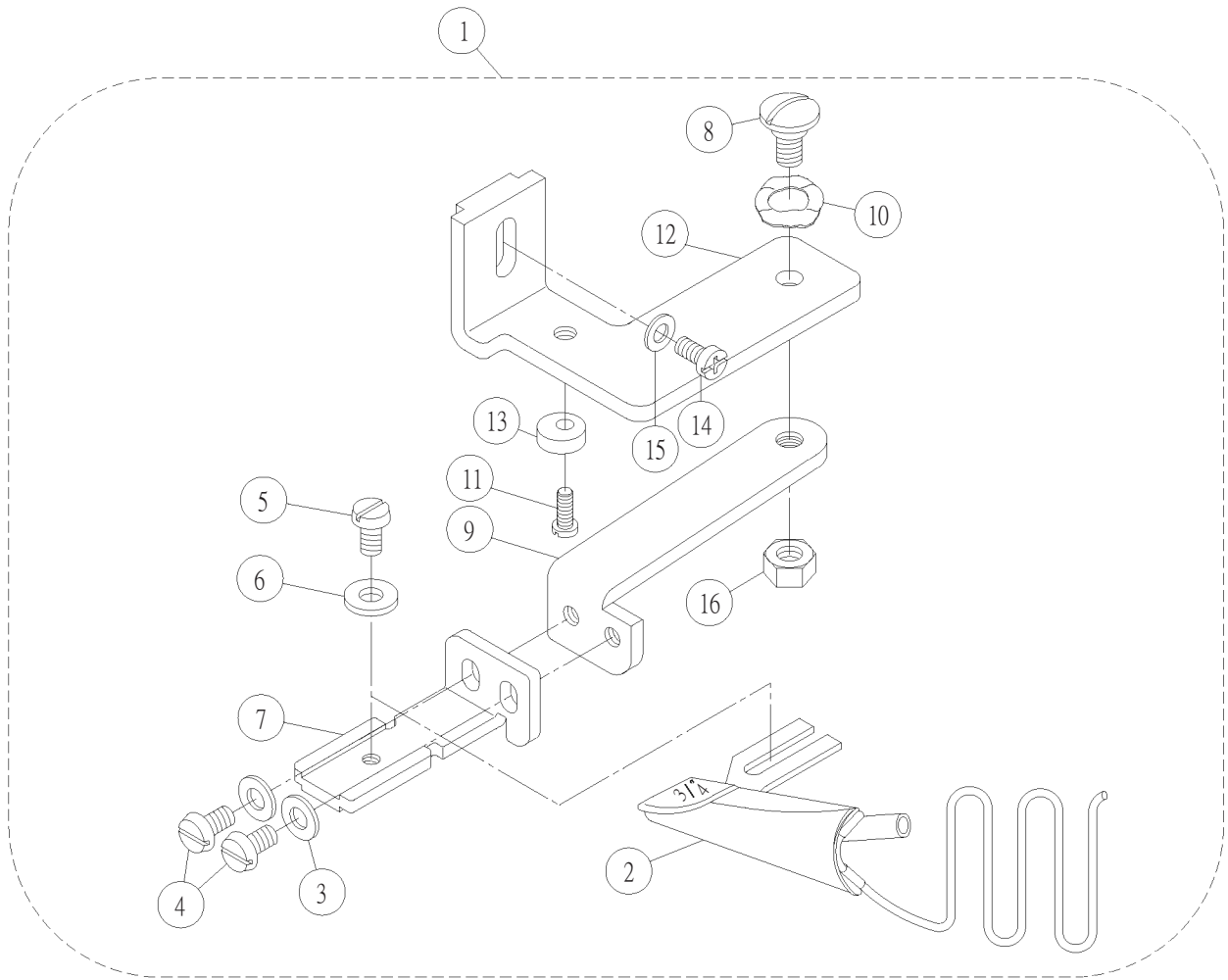
序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
**1	212FR5501	滾條導模組	1
2	4BD0700109	承座	1
3	2100000223	墊圈	1
4	8MC04281207D	螺絲	1
5	4BD0700110	導布屑	1
6	*****	針板	1
7	5212DG0501	送布齒組	1
8	*****	主送布齒	
9	*****	差動送布齒	
10	*****	輔助送布齒	
11	*****	壓腳組	
**12	212FR5502	滾條導模組	1
13	2100000223	墊圈	4
14	8SB36400505A	螺絲	4

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

Eg008 滾邊車縫 Piping Sewing (For UH9064 UH9065)



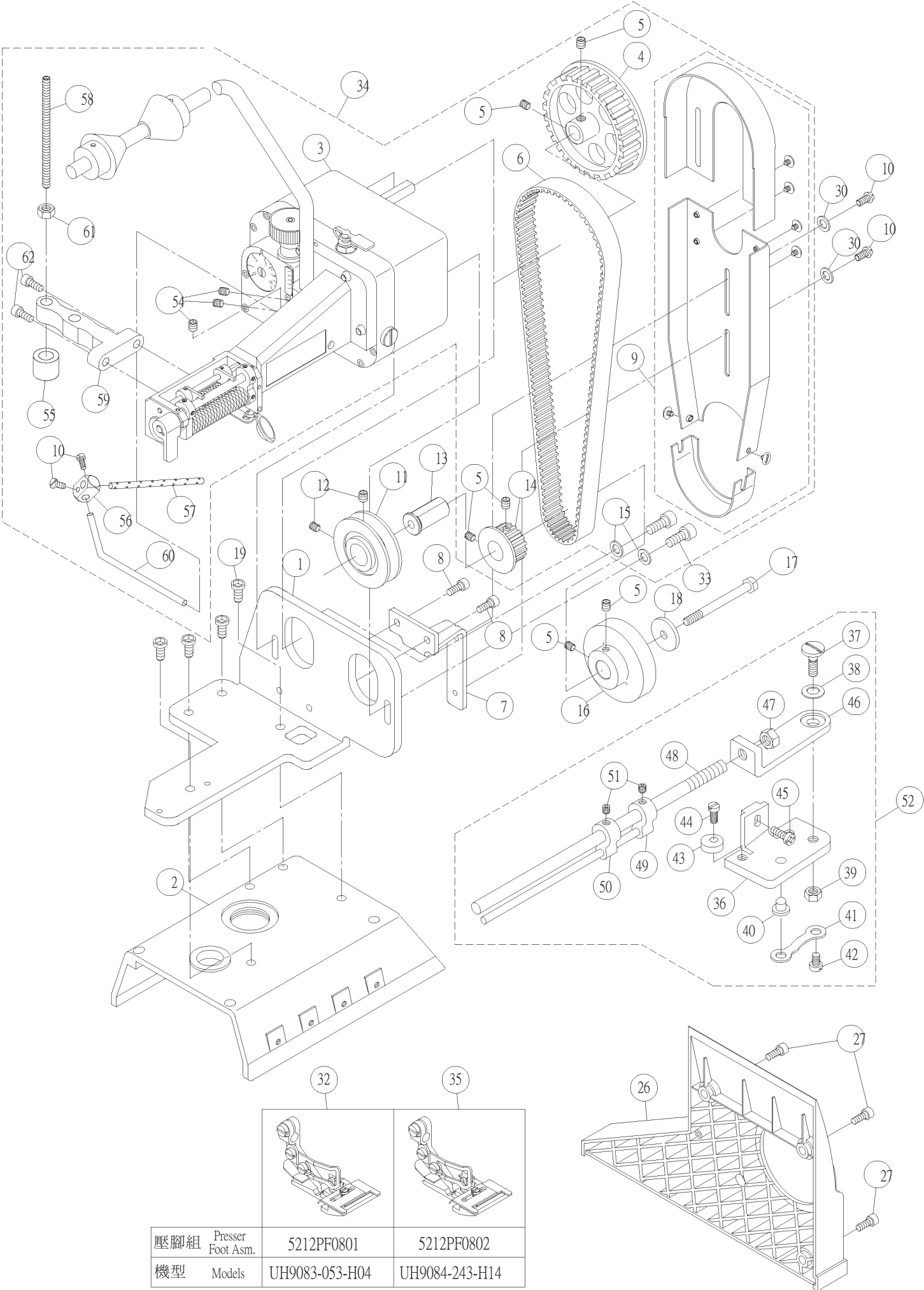
更換零件 機型 Main Parts Models	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9064-243-M14	5212TP0015	5212PF0601	5212FD0001	5212DF0001	5212AF0001	5212NC0001
UH9065-353-M16	5212TP0031	5212PF0703	5212FD0011	5212DF0005	5212AF0001	5212NC0004

Eg008 滾邊車縫 Piping Sewing (For UH9064 UH9065)

序號	物料編號	名稱		單位用量
Ref. No.	Parts Number	Description		Amt. Req.
**1	/Eg008	滾條導模組	Binder Asm.	
2	212FR6501	滾條導模	Binder (3/4")	1
3	4EG0060117	墊圈	Washer	2
4	8SC36400707D	螺絲	Screw	2
5	8SC36400707D	螺絲	Screw	1
6	4EG0010107	墊圈	Washer	1
7	04EG0060108	導邊器座	Edge Guide Bracket	1
8	8SC44400908E	螺絲	Screw	1
9	4EG0060109	活頁	Hinge	1
10	4EG0080101	皿型墊圈	Waved Washer	1
11	8SB32440605K	螺絲	Screw	1
12	4EG0060112	支架	Bracket	1
13	4BH0020109	定位凸輪	Cam	1
14	8MC04281207D	螺絲	Screw	1
15	2100000223	墊圈	Washer	1
16	8SA44400307A	螺帽	Nut	1
17	5212TP0015	針板	Needle Plate	1
18	5212TP0031	針板	Needle Plate	1
19	5212DG0002	送布齒組	Feed Dog Asm.	1
20	5212DG0004	送布齒組	Feed Dog Asm.	1
21	5212PF0601	壓腳組	Presser Foot Asm.	1
22	5212PF0703	壓腳組	Presser Foot Asm.	1

** 整組套件

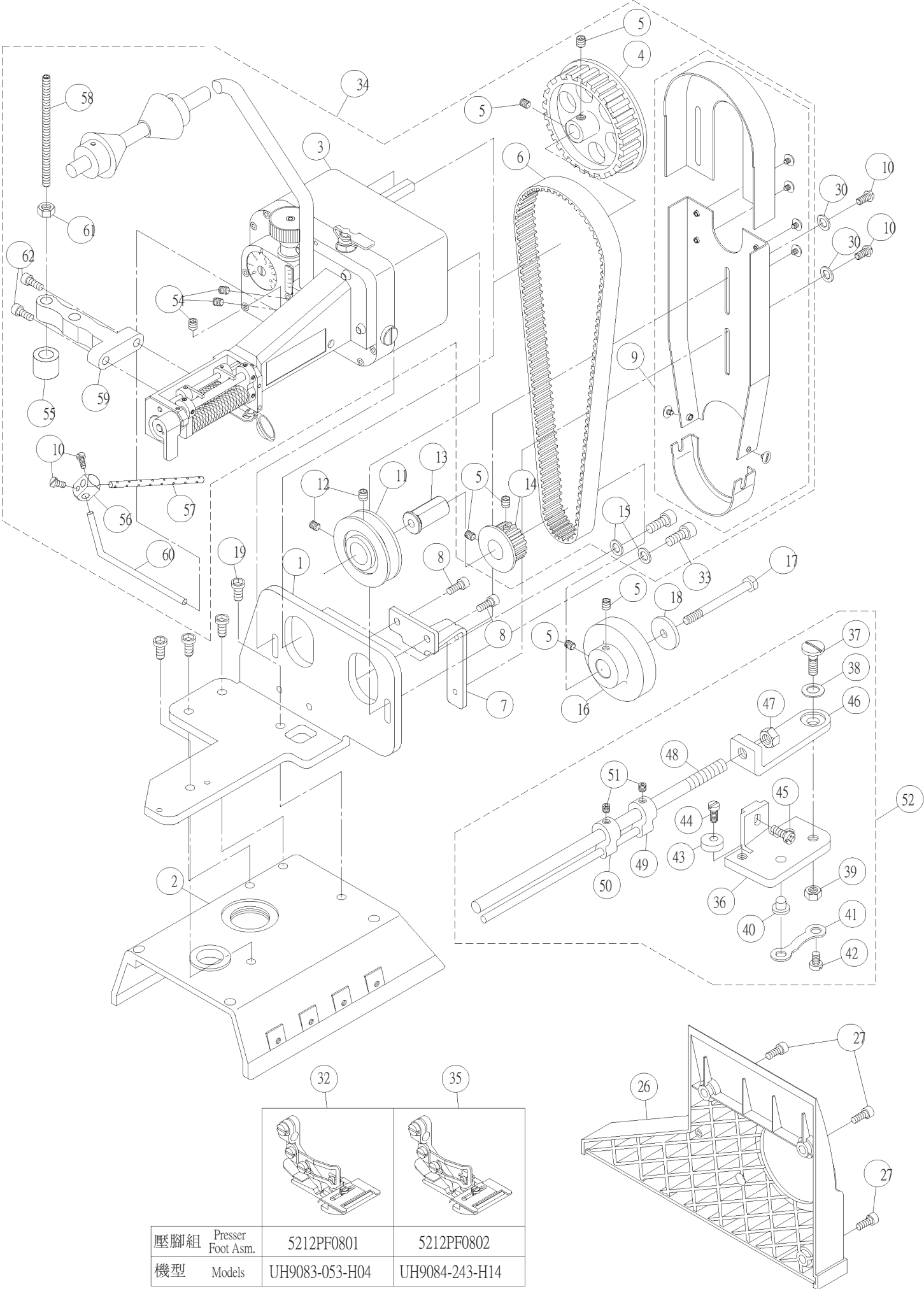
Ef006 鬆緊帶張力調整機構 Elastic Tape Attaching



Ef006 鬆緊帶張力調整機構 Elastic Tape Attaching

序號	物料編號	名 稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
1	4EF0060101	變速機座	Transmission 1
2	4EF0060102	上蓋	Cover 1
3	4EF0060103	鬆緊帶傳送滾輪組	Elastic Asm. 1
4	4EF0060104	齒形皮帶輪	Timing Gear 1
5	8MN05320500E	螺絲	Screw 6
6	4EF0060106	齒形皮帶	Timing Gear 1
7	4EF0060107	支架	Bracket 1
8	8MM05320809A	螺絲	Screw 2
9	4EF0060109	皮帶護蓋	Belt Cover 1
10	8MC04280507D	螺絲	Screw 4
11	4EF0060111	皮帶輪	Pully 1
12	8MN06400800C	螺絲	Screw 2
13	4EF0060113	連結軸	Shaft 1
14	4EF0060114	齒形皮帶輪	Timing Gear 1
15	2200001025	墊圈	Washer 2
16	4EF0060116	手輪	Hand Wheel 1
17	8MM06404310B	螺絲	Screw 1
18	4EF0040107	墊圈	Washer 1
19	8MM06401210A	螺絲	Screw 4
20	4EF0060120	- - - - -	停用
21	4EF0060121	- - - - -	停用
22	8MN04280600A	- - - - -	停用
23	8MM04283007B	- - - - -	停用
24	4EF0060124	- - - - -	停用
25	8MC04280807K	- - - - -	停用
26	4EF0060126	皮帶蓋	Belt Cover 1
27	8MB06401409A	螺絲	Screw 3
28	4EF0060128	- - - - -	停用
29	8MM04281007A	- - - - -	停用
30	2100000223	墊圈	Washer 2
31	8SM48281208A	- - - - -	停用
32	*****	壓腳組	Presser Foot Asm. 1
33	8MM05321609A	螺絲	Screw 2
34	4EF006A0106	鬆緊帶組	Elastic Asm. 1
35	*****	壓腳組	Presser Foot Asm. 1
36	4BH0030101	承座	Bracket 1
37	8SC44401109E	樞銷螺栓	Screw 1
38	4BH0020104	波型墊圈	Waved Washer 1
39	8SA44400307A	螺帽	Nut 1
40	4BH0020106	定位銷	Pin 1
41	4BH0020107	簧片	Spring 1
42	8SC32440406A	螺絲	Screw 1
43	4BH0020109	定位凸輪	Cam 1
44	8SB32440505A	螺絲	Screw 1
45	8MC04281207D	螺絲	Screw 1
46	4EF0060146	活動臂	Arm 1
47	8MA05320408A	螺帽	Nut 1
48	4EF0060148	連桿	Connection 1
49	2210090314	右導模	Tape Guide (R) 1
50	4EF0060150	導模滑桿	Tape Guide Bar 1

Ef006 鬆緊帶張力調整機構 Elastic Tape Attaching



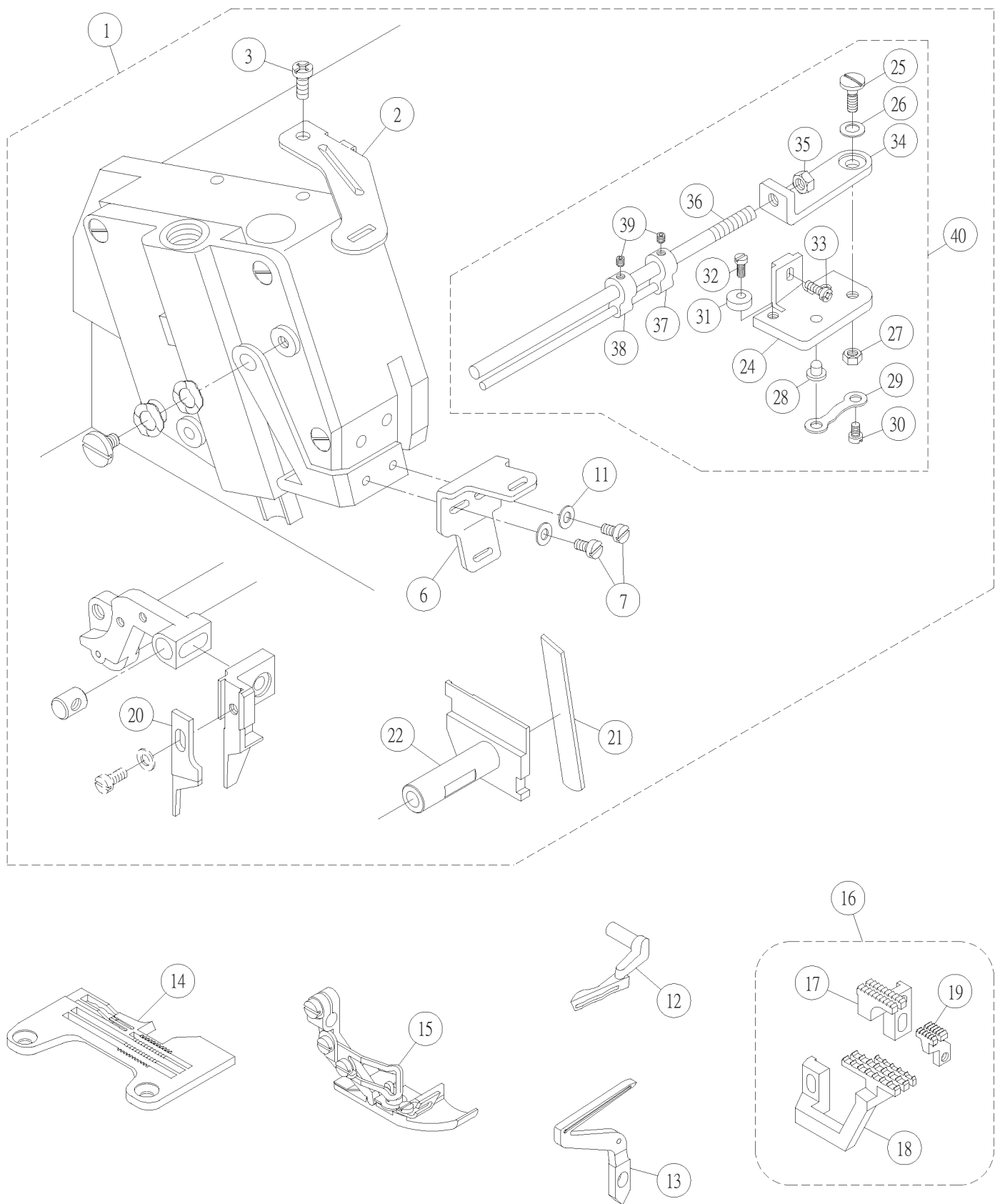
Ef006 鬆緊帶張力調整機構 Elastic Tape Attaching

序號	物料編號	名稱	單位	用量
Ref. No.	Parts Number	Description	Amt.	Req.
51	8MN03200300A	螺絲	Screw	2
52	4EF006A0146	導帶組	Thread Gear Set	1
53	4EF0060153	- - - - -	- - - - -	停用
54	8MN06400800A	螺絲	Screw	3
55	4EF0060155	螺帽	Nut	1
56	4EF0060156	調整架	Bracket	1
57	4EF0060157	導線桿	Thread Guide	1
58	4EF0060158	螺絲	Screw	1
59	4EF0060159	支撐架	Bracket	1
60	4EF0060154	支架	Bracket	1
61	8MA06400510A	螺帽	Nut	1
62	8MM04281207A	螺絲	Screw	2

***** 詳細資料請參照左圖

***** See Left Page

Tb005 補強帶導模 Tape Guide Parts List (一)



更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
機型 Models					
UH9094-243-H14	5212TP0019	5212PF0902	5212FD0004	5212DF0011	5212AF0001

Tb005 補強帶導模 Tape Guide Parts List (一)

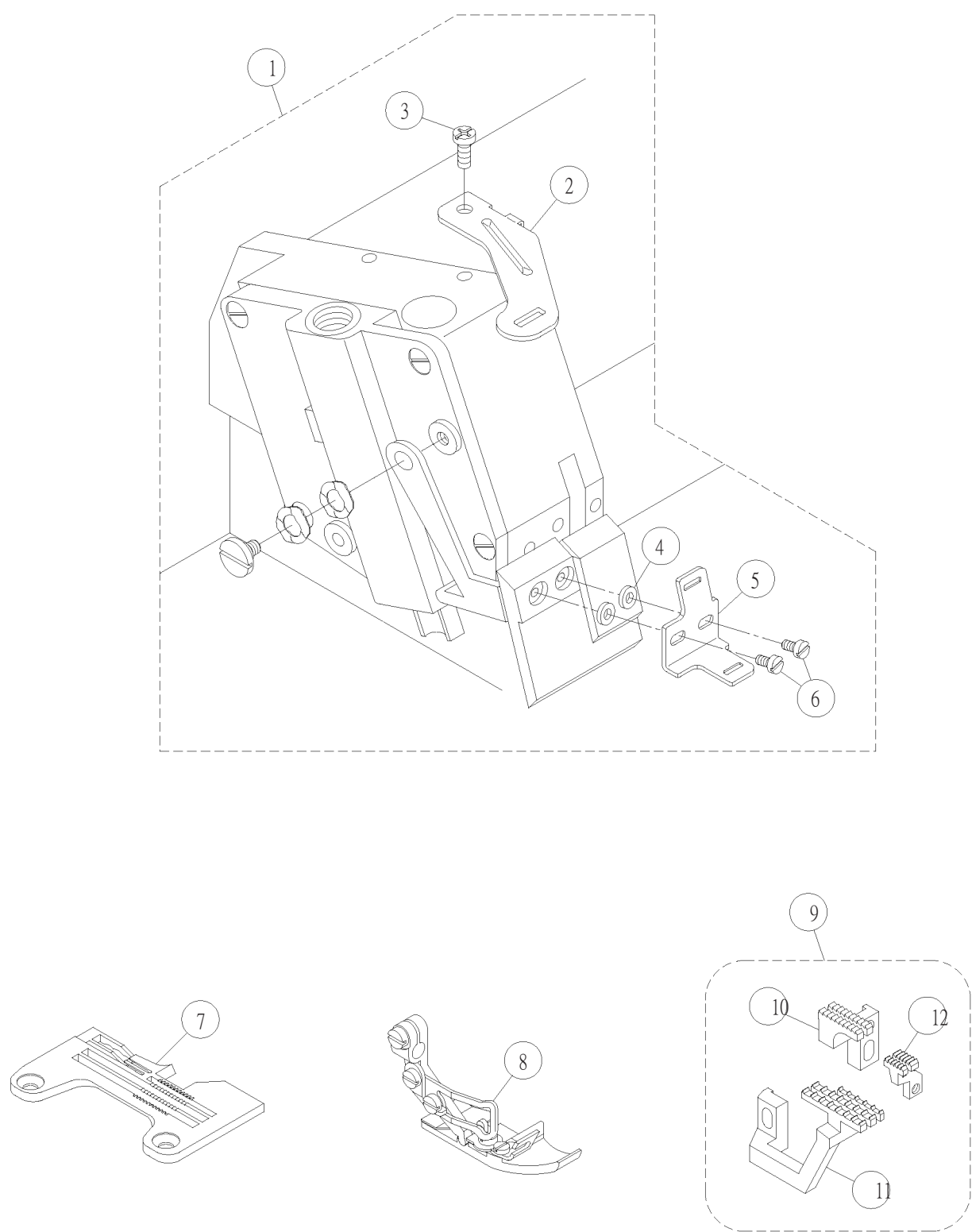
序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Req.
**1	/Tb005	補強帶導模組	Tape Guide Asm.
2	4TB0050102	導帶	Tape Guide
3	8MC04280807D	螺絲	Screw
4	4TB0050104	- - - - -	- - - - -
5	8MB05321008K	- - - - -	- - - - -
6	4TB0050106	導帶	Tape Guide
7	8MB03200606A	螺絲	Screw
8	4TB0050108	- - - - -	- - - - -
9	8MB85240806K	- - - - -	- - - - -
10	2200001025	- - - - -	- - - - -
11	90PW030	墊圈	Washer
12	5212UL0003	上結線鉤	Upper Looper
13	5212LL0002	下結線鉤	Lower Looper
14	*****	針板	Needle Plate
15	*****	壓腳組	Presser Foot Asm.
16	5212DG0901	送布齒組	Feed Dog Asm.
17	*****	主送布齒	Main Feed Dog
18	*****	差動送布齒	Differential Feed Dog
19	*****	輔助送布齒	Auxiliary Feed Dog
20	4AG0050103	平寬刀(上)	Angled Knife
21	4AG0050104	平寬刀(下)	Angled Knife
22	4AG0050105	下刀座(UH9003 Uh9004 用)	Bracket For (UH9003 Uh9004)
23	66479-5	- - - - -	- - - - -
24	4BH0030101	承座	Bracket
25	8SC44401109E	樞銷螺栓	Screw
26	4BH0020104	波型墊圈	Waved Washer
27	8SA44400307A	螺帽	Nut
28	4BH0020106	定位銷	Pin
29	4BH0020107	簧片	Spring
30	8SC32440406A	螺絲	Screw
31	4BH0020109	定位凸輪	Cam
32	8SB32440505A	螺絲	Screw
33	8MC04281207D	螺絲	Screw
34	4EF0060146	活動臂	Arm
35	8MA05320408A	螺帽	Nut
36	4EF0060148	連桿	Connection
37	2210090314	右導模	Tape Guide (R)
38	4EF0060150	導模滑桿	Tape Guide Bar
39	8MN03200300A	螺絲	Screw
40	4EF006A0146	導帶組	Thread Gear Set

** 整組套件

***** 詳細資料請參照左圖

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Tb006 補強帶導模 Tape Guide Parts List (二)



更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog
機型 Models					
UH9004-243E-M14	5212TP0015	5212PF0902	5212FD0001	5212DF0001	5212AF0001

Tb006 補強帶導模 Tape Guide Parts List (二)

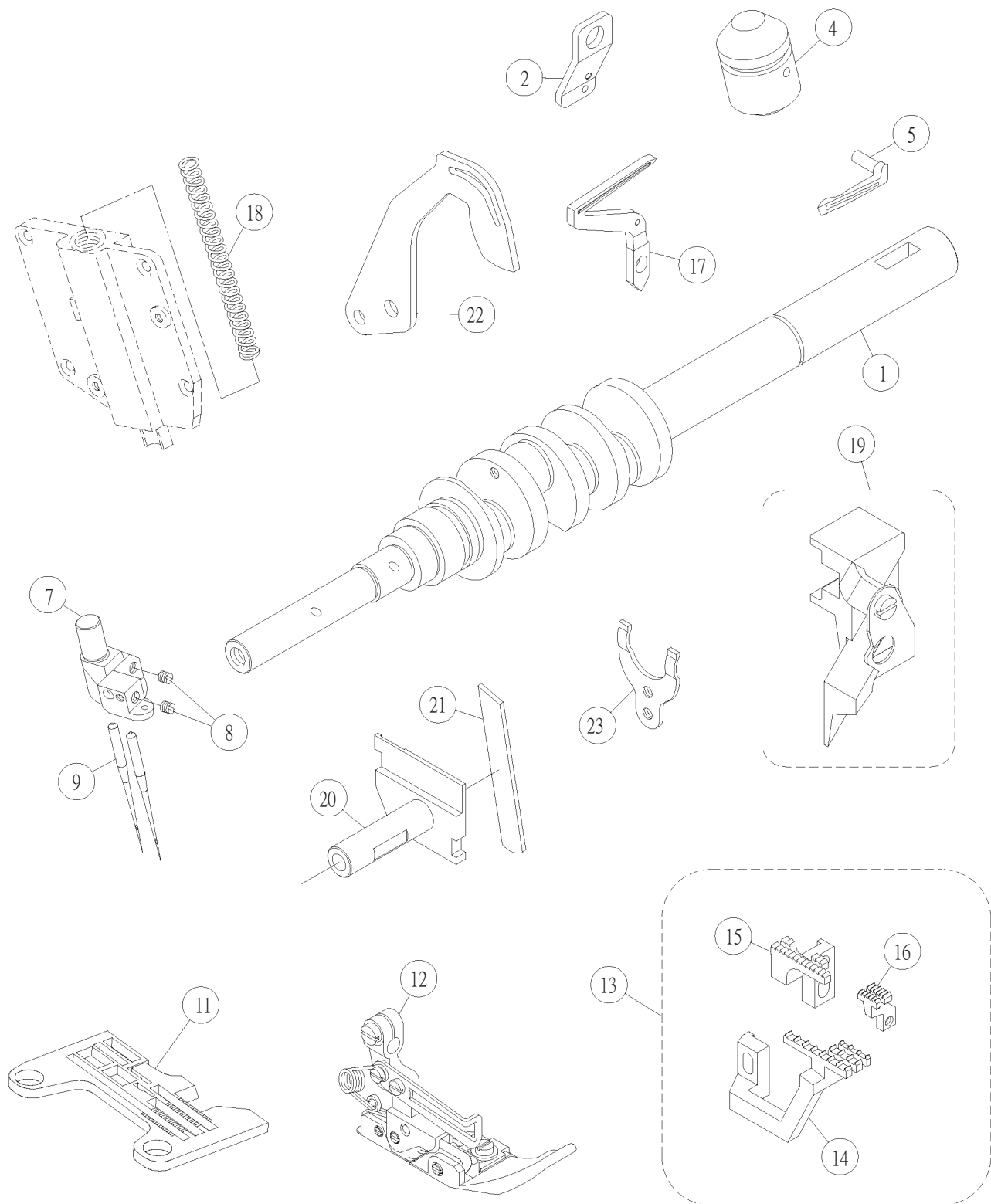
序號	物料編號	名 稱		單位用量
Ref. No.	Parts Number	Description		Amt.Req.
**1	/Tb006	補強帶導模組	Tape Guide Asm.	
2	4TB0050102	導帶	Tape Guide	1
3	8MC04280807D	螺絲	Screw	1
4	4TB0060104	隔環	Bushing	2
5	4TB0060105	導帶	Tape Guide	1
6	8MB03200806K	螺絲	Screw	2
7	*****	針板	Needle Plate	
8	*****	壓腳組	Presser Foot Asm.	
9	5212DG0002	送布齒組	Feed Dog Asm.	1
10	*****	主送布齒	Main Feed Dog	
11	*****	差動送布齒	Differential Feed Dog	
12	*****	輔助送布齒	Auxiliary Feed Dog	

** 整組套件

***** 詳細資料請參照左圖

***** See Left Page

Uh9105 更換零件



機型 Models	更換零件 Main Parts	針板 Needle Plate	壓腳組 Presser Foot Asm.	主送布齒 Main Feed Dog	差動送布齒 Differential Feed Dog	輔助送布齒 Auxiliary Feed Dog	針留 Needle Holder
UH9105-553-X16		5212TP0043	5212PF1001	5212FD0017	5212DF0014	5212AF0004	5212NC1001

Uh9105 更換零件

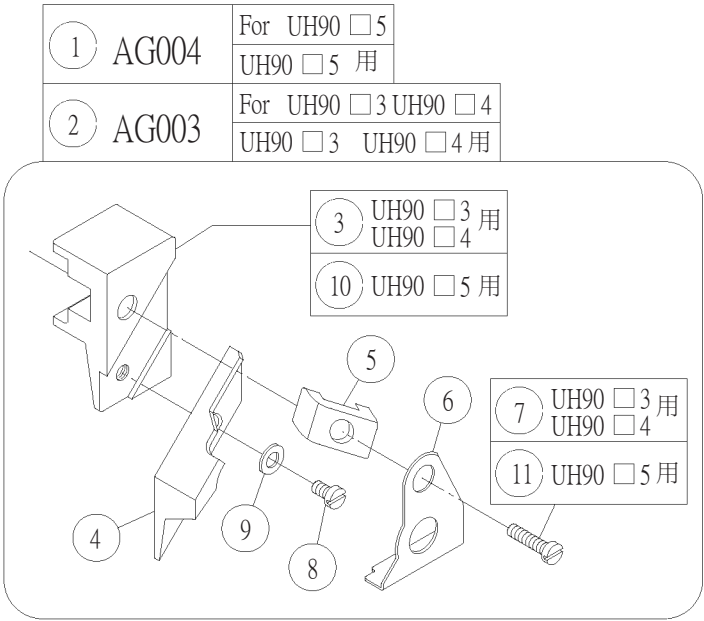
序號	物料編號	名稱	單位用量
Ref. No.	Parts Number	Description	Amt.Rdq.
1	2120001501	主軸	1
2	2121001502	導線	停用
3	2121001503	- - - - -	1
4	2121001504	軸襯	1
5	5212UL0006	上結線鉤	停用
6	8MB02160404A	- - - - -	1
7	5212NC1001	針留	2
8	8SH32440300A	螺絲	2
9	66732-19	針	停用
10	2121001501	- - - - -	- - - - -
11	*****	針板	Needle Plate
12	*****	壓腳組	Presser Foot Asm.
13	5212DG1001	送布齒組	Feed Dog Asm.
14	*****	主送布齒	Main Feed Dog
15	*****	差動送布齒	Differential Feed Dog
16	*****	輔助送布齒	Auxiliary Feed Dog
17	5212LL0002	下結線鉤	Lower Looper
18	2121001518	彈簧	Spring
**19	/AG004	角刀組	Angled Knife Set
20	4AG0060106	下刀座	Bracket
21	4AG0050104	平寬刀(下)	Angled Knife
22	2121001522	揚線環	Thread Takeup
23	2121001523	導軌	Guide

** 整組套件

***** 詳細資料請參照左圖

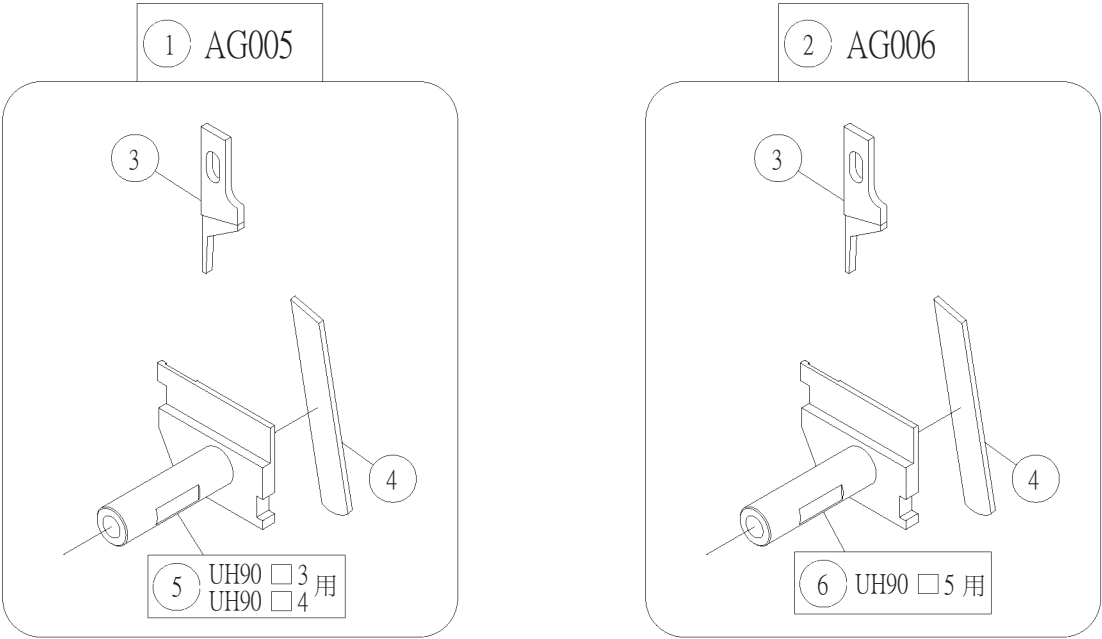
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附件與裝置 Attachments And Device
角刀 AG003 AG004 Angled Knife



AG003 角刀平口 4 線 AG3A 角寬角刀平口
AG004 角刀平口 5 線 AG4A 寬角刀平口

附件與裝置 Attachments And Device
平寬刀 AG005 AG006 Upper Knife (W Type)



AG005 平寬刀平口 AG006 平寬刀鋸齒

附件與裝置 Attachments And Device

角刀 AG003 AG004 Angled Knife

序號	物料編號	名 稱	單位用量	
Ref. No.	Parts Number	Description	Amt.Req.	
			AG003	AG004
**1	/Ag003	角刀組 (UH9003 Uh9004 用)	Angled Knife Set (For UH9003 UH9004)	-----
**2	/AG004	角刀組 (Uh9005 用)	Angled Knife Set (For UH9005)	-----
3	4AG0030103	角刀座 (UH9003 Uh9004 用)	Knife Set (For UH9003 UH9004)	1 -----
4	4AG0030104	角刀	Angled Knife	1 1
5	4AG0030105	角刀壓板	Presser Plate	1 1
6	4AG0030106	切屑壓板	Angle Knife Cover	1 1
7	8MC04281607D	螺絲	Screw	1 -----
8	8MB03200406A	螺絲	Screw	1 1
9	4AG0030109	墊圈	Washer	1 1
10	4AG0040110	角刀座 (Uh9005 用)	Knife Set (For UH9005)	----- 1
11	8MB04282207B	螺絲	Screw	----- 1

** 整組套件

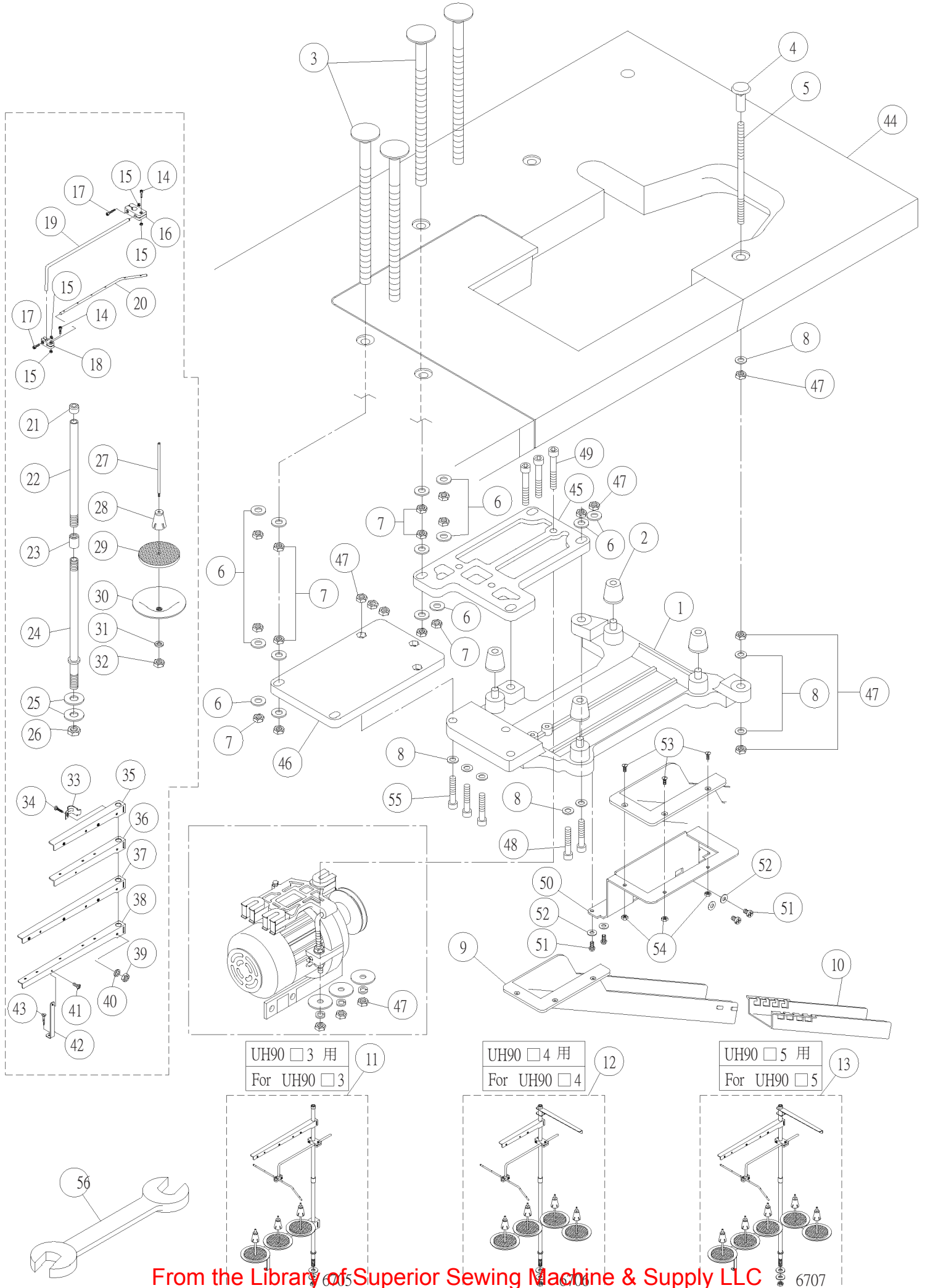
附件與裝置 Attachments And Device

平寬刀 AG005 AG006 Upper Knife (W Type)

序號	物料編號	名 稱	單位用量	
Ref. No.	Parts Number	Description	Amt.Req.	
			Ag005	AG006
**1	/Ag005	平寬刀組 (UH9003 Uh9004 用)	Angled Knife Set (For UH9003 UH9004)	-----
**2	/AG006	平寬刀組 (Uh9005 用)	Angled Knife Set (For UH9005)	-----
3	4AG0050103	平寬刀 (上)	Angled Knife	1 1
4	4AG0050104	平寬刀 (下)	Angled Knife	1 1
5	4AG0050105	下刀座 (UH9003 Uh9004 用)	Bracket (For UH9003 UH9004)	1 -----
6	4AG0060106	下刀座 (Uh9005 用)	Bracket (For Uh9005)	----- 1

** 整組套件

Fs003 全沉式車板裝置 Parts For Fully-Submerged Installation



FS003 全沉式車板裝置 Parts For Fully-Submerged Installation

序號	物料編號	名 稱	單位	用量
Ref. No.	Parts Number	Description	Amt.	Req.
1	66911	托底板	Frame Support Plate	1
2	66941	防震墊	Rubber	4
3	66957	懸吊螺樁	Screw	4
4	66958-1	螺帽	Nut	1
5	66958-2	螺樁	Stud	1
6	90PW1001	墊圈	Washer	14
7	8SA10160714A	螺帽	Nut	12
8	90PW083	墊圈	Washer	8
9	66820-1	上導布屑	Waste Chute	1
10	66820-2	下導布屑	Waste Chute	1
11	66705	線架組	Thread Stand Asm.	1
12	66706	線架組	Thread Stand Asm.	1
13	66707	線架組	Thread Stand Asm.	1
14	667058	螺絲	Screw	2
15	667059	螺帽	Nut	4
**16	667057	接頭	Bracket	1
17	6670510	螺絲	Screw	2
18	6670512	接頭	Bracket	1
19	6670511	旋臂	Arm	1
20	6670513	導線桿	Thread Guide	1
21	667051	柱帽	Rod Cup	1
22	667052	上柱	Upper Thread Stand Rod	1
23	667053	接頭	Joint	1
24	667054	下柱	Lower Thread Stand Rod	1
25	667055	墊圈	Washer	2
26	667056	螺帽	Nut	1
27	6670515	線盤軸	Spool Pin	1
28	6670516	定心椎	Spool Retaining Fig	1
29	6670517	緩衝墊	Seat	1
30	6670518	線盤	Spool Tray	1
31	6670519	彈簧墊圈	Spring Washer	1
32	6670520	螺帽	Nut	1
33	6670523	夾板	Clamp	3線用2個4線用4個
34	6670524	螺絲	Screw	3線用2個4線用4個
35	6670531	導線	Thread Guide	4線用2個5線用1個
36	667061	線盤座	Spool Set Bracket	4線用2個5線用1個
37	6670521	導線臂	Thread Guide	3線5線用1個
38	6670522	線盤座	Thread Guide	3線5線用1個
39	6670526	螺帽	Nut	1
40	6670525	彈簧墊圈	Spring Washer	1
41	6670528	螺絲	Screw	3線5線用1個
42	6670527	撐桿	Support Rod	3線5線用1個
43	6670530	木螺絲	Wood Screw	3線5線用1個
44	66814-2	車板	Table	1
45	66911-2	連結板(一)	Aux Plate (一)	1
46	66911-3	連結板(二)	Aux Plate (二)	1
47	8MA08500613A	螺帽	Nut	11
48	8MM08504513A	螺絲	Screw	2
49	8MM08505513A	螺絲	Screw	3
50	668201	支架	Bracket	1
51	8MC04280807D	螺絲	Screw	4
52	2100000223	墊圈	Washer	4
53	8ME04281008A	螺絲	Screw	3
54	8MA04280307A	螺帽	Nut	3
55	8MM08504013A	螺絲	Screw	3
56	66627-11*13	開口板手 11*13MM	Wrench	1